



OWNER'S MANUAL

INSTALLATION INSTRUCTIONS

VISITEZ NOTRE SITE WEB POUR LA VERSION FRANÇAISE DE CE MANUEL
VISITE NUESTRA PÁGINA WEB PARA LA VERSIÓN EN ESPAÑOL DE ESTE MANUAL
<https://www.williamscomfortprod.com/products/furnaces/>

FORSAIRE™ COUNTERFLOW DIRECT VENT GAS WALL HEATER

MODEL NUMBERS:

(natural gas)

4007332 / 4007732 / 5507332 / 6007732

(propane gas)

4007331 / 4007731 / 5507331 / 6007731

SAVE THIS MANUAL FOR FUTURE REFERENCE.

READ THIS OWNER'S MANUAL CAREFULLY BEFORE YOU
INSTALL YOUR NEW WILLIAMS WALL FURNACE.



40,000 - 60,000 BTU/hr.

⚠ WARNING: This direct-vent furnace is approved for aftermarket manufactured home installations (once the manufactured home is sold, installed and stationary) unless prohibited by local codes. Not for manufactured home manufacturer (factory) installation. Do not install any of these furnaces (natural or propane gas) in trailers or recreational vehicles.

⚠ WARNING: This product can expose you to chemicals including epichlorohydrin which is known to the State of California to cause cancer and birth defects and/or other reproductive harm. For information go to www.p65warnings.ca.gov

⚠ WARNING: Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual. For assistance or for additional information consult a qualified installer or, service agency.

⚠ WARNING: If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS:

- Open all windows.
- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone or cell phone in your building.
- Extinguish any open flame.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach the gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

WARRANTY

The manufacturer, Williams Furnace Co., warrants this wall furnace or heater to the original purchaser under the following conditions: **ANY WARRANTY CONSIDERATIONS ARE CONTINGENT ON INSTALLATION BY A QUALIFIED INSTALLER (CONTRACTOR). SELF-INSTALLATION IS PROHIBITED AND WILL INVALIDATE YOUR WARRANTY.**

LIMITED ONE-YEAR WARRANTY

1. Any part thereof which proves to be defective in material or workmanship within one year from date of original purchase for use will be replaced at the Manufacturer's option, FOB to its factory.
2. No liability is assumed by the Manufacturer for removal or installation labor costs, nor for freight or delivery charges.

LIMITED EXTENDED WARRANTY

1. In addition to the above limited one year warranty on the complete unit, any combustion chamber which burns out or rusts under normal installation, use and service conditions during a period of nine years following expiration of the one-year warranty period will be exchanged for a like or functionally similar part.
2. No liability is assumed by the Manufacturer for removal or installation labor costs, nor for freight or delivery charges.

LIMITATIONS

1. THIS LIMITED WARRANTY IS THE ONLY WARRANTY MADE BY THE MANUFACTURER, IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE ARE LIMITED TO THE SAME ONE YEAR TERM AS THE EXPRESS WARRANTY. UNDER NO CIRCUMSTANCES SHALL THE MANUFACTURER BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL, SPECIAL OR CONTINGENT DAMAGES OR EXPENSES ARISING DIRECTLY OR INDIRECTLY FROM ANY DEFECT IN THE PRODUCT OR ANY COMPONENT OR FROM THE USE THEREOF. THE REMEDIES SET FORTH HEREIN ARE THE EXCLUSIVE REMEDIES AVAILABLE TO THE USER AND ARE IN LIEU OF ALL OTHER REMEDIES.

Some states do not allow limitation on how long an implied warranty lasts, and some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

2. This warranty does not include any charge for labor or installation.
3. This warranty does not extend to painted surfaces or to damage or defects resulting from accident, alteration, misuses or abuse or improper installation.
4. This warranty does not cover claims which do not involve defective workmanship or materials.

DUTIES OF THE CONSUMER

1. The heating equipment must be installed by a qualified installer and operated in accordance with the installation and homeowner's instructions furnished with the equipment.
2. Any travel, diagnostic costs, service labor, and labor to repair the defective unit will be the responsibility of the owner.
3. A bill of sale, canceled check, payment record or permit should be kept to verify purchase date to establish the warranty period.
4. Have the installer enter the requested information in the space below.

GENERAL

1. The manufacturer neither assumes nor authorizes any person to assume for it any other obligation or liability in connection with said equipment.
2. Service under this warranty should be obtained by contacting your dealer. Provide the dealer with the model number, serial number, and purchase date verification.
3. If, within a reasonable time after contacting your dealer, satisfactory service has not been received, contact: Customer Service Department, 250 West Laurel Street, Colton, CA 92324 for assistance.
4. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

INSTALLATION RECORD

Model No. _____ Serial No. _____

Original Purchaser _____

Address _____

City and State _____ Zip _____

Dealer _____

Address _____

City and State _____ Zip _____

HVAC Installation Date _____ HVAC Installer Name _____

HVAC Signature _____

(Dealer or authorized representative who certifies that this appliance is installed in accordance with Manufacturer's instructions and local codes.)

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Learn how to keep your new Williams Furnace operating.	

SAFETY RULES

⚠ WARNING: Read these rules and the instructions carefully. Failure to follow these rules and instructions could cause a malfunction of the furnace. This could result in death, serious bodily injury and/or property damage.

INSTALLATION MUST CONFORM TO LOCAL CODES. IN THE ABSENCE OF LOCAL CODES, INSTALLATION MUST CONFORM TO THE NATIONAL FUEL GAS CODE, ANSI Z223.1. THE APPLIANCE, WHEN INSTALLED MUST BE ELECTRICALLY CONNECTED AND GROUNDED IN ACCORDANCE WITH LOCAL CODES OR, IN THE ABSENCE OF LOCAL CODES, WITH THE CURRENT NATIONAL ELECTRICAL CODE ANSI/NFPA NO. 70.

IN CANADA:

1. Installation must conform to local codes or, in the absence of local codes, the current CAN/CGA B149 installation code.
 2. The appliance, when installed, must be electrically connected and grounded in accordance with local codes or, in the absence of local codes, with the current CSA C22.1 Canadian Electrical code.
 3. Reference is made in this manual regarding gas type as propane gas. Be advised that propane gas is not available in Canada, refer to propane gas.
1. Use only manufacturer's replacement parts. Use of any other parts could cause injury or death.
 2. DO NOT install the furnace in an alcove.
 3. DO NOT install this furnace where it could be isolated by closing doors to the heated space.
 4. DO NOT install this furnace in a travel trailer or recreational vehicle.
 5. MAINTAIN all clearances specified in section "Locating Wall Furnace and Thermostat" and "Vent Installation."
 6. BE SURE this furnace is for type of gas to be used. Check the rating plate by the gas valve in the lower cabinet. Do not change it to use other gases without the proper manufacturer's Gas Conversion Kit.
 7. For natural gas, the minimum inlet gas supply pressure for the purpose of input adjustment is 5" water column. The maximum inlet gas supply pressure is 7" water column.
For propane gas, the minimum inlet gas supply pressure for the purpose of input adjustment is 11" water column.
The maximum inlet gas supply pressure is 13" water column.
 8. Any safety screen, guard or parts removed for servicing this appliance must be replaced prior to operating the appliance to avoid property damage, bodily injury or death.
 9. Install the furnace vent directly to the outdoors so that harmful combustible flue gases will not collect inside the building. Follow the venting instructions for your type of installation exactly. Use only the type and size of vent pipe and fittings specified.
 10. BE SURE to provide for adequate combustion and ventilation air. The flow of this air to the furnace must not be blocked.
 11. NEVER vent flue gases into another room, a fireplace or any space inside a building. This could cause property damage, bodily injury or death.
 12. Never test for gas leaks with an open flame. Use a soap solution to check all gas connections. This will avoid the possibility of fire or explosion.
 13. ALLOW the furnace to cool before servicing. Always shut off electricity and gas to furnace when working on it. This will prevent any electrical shocks or burns.
 14. DUE TO HIGH TEMPERATURES, locate the furnace out of traffic and away from furniture and draperies.
 15. ALERT children and adults to the hazards of high surface temperatures and warn them to keep away to avoid burns or clothing ignition.
 16. CAREFULLY supervise young children when they are in the same room with the furnace.
 17. DO NOT place clothing or other flammable material on or near furnace.
 18. INSTALLATION and REPAIR must be done by a qualified service person. The appliance should be inspected before use and at least annually by a professional service person. More frequent cleaning may be required due to excessive lint from carpeting, bedding material, etc. It is imperative that control compartments, burners and circulating air passages be kept clean.
 19. BEFORE INSTALLING: To avoid electrical shock, turn off electrical circuits that pass through the wall where you are going to install the furnace.
 20. BE AWARE of good safety practices by wearing personal protective equipment such as gloves and safety glasses to avoid being injured by sharp metal edges in or around furnace and while cutting or drilling holes in wood and/or sheet metal.
 21. **CAUTION:** Label all wires prior to disconnection when servicing controls.

⚠ WARNING: Do not use this furnace if any part has been under water. Immediately call a certified service technician to inspect the furnace and to replace any part of the control system and any gas control which has been under water.

⚠ WARNING: Do not install any of these furnaces (natural or propane gas) in mobile homes, trucks or recreational vehicles.

INTRODUCTION

BASIC DESCRIPTION

The following steps are all needed for proper installation and safe operation of your furnace. If you have any doubts as to any requirements, check with local authorities. Obtain professional help where needed. All of the checks and adjustments in the "Start-Up Procedures" are vital to the proper and safe operation of your furnace. Please read our instructions before you install and use your furnace. This will help you obtain the full value from this furnace. It could also help you avoid needless service costs if the answer to the problem is found within this instruction manual.

Always consult your local heating or plumbing inspector, building department or gas utility company regarding regulations, codes or ordinances which apply to the installation of a counterflow Direct Vented wall furnace.

Check the furnace nameplate, located in the burner compartment, to make sure the furnace is equipped to operate on the type of gas available (either natural or propane gas).

DO NOT convert the furnace from natural gas to propane gas or from propane gas to natural gas without the proper manufacturer's gas conversion kit.

Your Counterflow Direct Vent Furnace draws air in at the top of the furnace by the fan and discharged through the grille near the floor. It is shipped ready to install on the surface of a wall or recessed into a wall. Combustion air is drawn in from the room where the furnace is located and vented out the top of the furnace through listed vent piping to a roof Direct Vent. Venting material is not supplied with this furnace.

This appliance is equipped with a vent safety shutoff system designed to protect against improper venting of combustion products. Operation of this wall furnace when not connected to a properly installed and maintained venting system or tampering with the vent safety shutoff system can result in carbon monoxide (CO) poisoning and possible death.



WARNING: CARBON MONOXIDE POISONING HAZARD

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation:

- 1) Seal any unused openings in the venting system.
- 2) Inspect the venting system for proper size and horizontal pitch, as required in the National Fuel Gas Code, ANSI Z223.1/NFPA 54 or the Natural Gas and Propane Installation Code, CSA B149.1 and these instructions. Determine that there is no blockage or restriction, leakage, corrosion and other deficiencies which could cause an unsafe condition.
- 3) As far as practical, close all building doors and windows and all doors between the space in which the appliance(s) connected to the venting system are located and other spaces of the building.
- 4) Close fireplace dampers.
- 5) Turn on clothes dryers and any appliance not connected to the venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they are operating at maximum speed. Do not operate a summer exhaust fan.
- 6) Follow the lighting instructions. Place the appliance being inspected into operation. Adjust the thermostat so appliance is operating continuously.
- 7) Test for spillage from draft hood equipped appliances at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle.
- 8) If improper venting is observed during any of the above tests, the venting system must be corrected in accordance with the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and/or Natural Gas and Propane Installation Code, CSA B149.1.
- 9) After it has been determined that each appliance connected to the venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas-fired burning appliance to their previous conditions of use.

INTRODUCTION

Basic Tools Needed

- Hand drill or properly grounded electric drill
- Expansion bit 1/2" to 1-5/8" or 1/2" and 1-1/2" blade bits
- 1/8" and 3/16" drill bit (metal)
- 6 ft. folding rule or tape measure
- Screwdriver (medium blade)
- Screwdriver (Phillips and Flat Head)
- Pliers (wire cutting)
- Hammer
- Stud Locator or small finishing nails
- Tin Snips
- 8" adjustable wrench
- 12" adjustable wrench
- 7/8" wrench
- 3/4" wrench
- 1" wrench
- Gloves and safety glasses

Materials

Pipe and fittings to make connections to furnace (**See page 17**).

Caulking compound (silicone rubber with a temperature rating of 500°F).

DO NOT use caulking compound advertised as paintable or for bath tub use as most contain fillers and will not withstand high temperatures.

Pipe Joint Compound resistant to propane gases.

Electrical wiring supplied as needed, **see page 28**. Minimum wire size is #14 gauge copper.

Trim Accessory 4701 is recommended or 3/4" Quarter Round or other wood trim molding approximately 16' long.

Oval Vent Kit 9901 is recommended.

Vent Enclosure Kit 9812 or 9824 if furnace is to be surface mounted is recommended.

1 x 1 wood strips if Optional Side Outlet Grille Register 6701 is used.

Helpful Installation Information

The following booklets will help you in making the installation: ANSI/NFPA 70 (1990 or current edition) "National Electrical Code".

In Canada: CSA C22.1 Canadian Electrical Code. American National Standard NFPA 54/ANSI Z223.1 1988 or current edition "National Fuel Gas Code".

Obtained from: American National Standards Institute, Inc., 1430 Broadway, New York, N Y 10018.

In Canada: CAN/CGA B149.

Optional Accessories

DIFFUSER GRILLE KITS 6703 & 6704

6703 let's you route some heated air in a two-way direction. Kit 6704 for one-way direction.

SIDE OUTLET GRILLE KIT 6702

Allows you to direct heated air from the side of furnace into the same room.

OUTLET GRILLE REGISTER 6701

Let's you route some heated air into a second room. Mounts on the side wall of second room and must be within 10 inches of wall furnace.

TRIM STRIP KIT 4701

Provides finished edge at sides of wall furnace. Neutral beige enamel painted steel.

THERMOSTAT P322016

Unpacking Your Furnace

The furnace is shipped in two cartons, one containing the furnace, installation instruction booklet and hardware bag and the other containing the vent cap with inlet and vent tubes.

1. Lay the carton horizontally.
2. The bottom front panel can be removed by grasping just below the handle and pulling it outward and then upward. **See Figure 1**
3. Place these and other parts, as they are removed from furnace, where they cannot be lost or damaged before you need them.

NOTE

Check the burner rating plate, located in burner compartment, to make sure your furnace is equipped to operate on the type of gas available (either natural or propane gas).

4. Remove all literature, wire and metal anchors used for free standing installation.
5. Check the fan blade to be sure it spins freely.
6. Take out the four screws holding fan shroud to the side flanges of cabinet and remove shroud. **See Figure 1**

NOTE

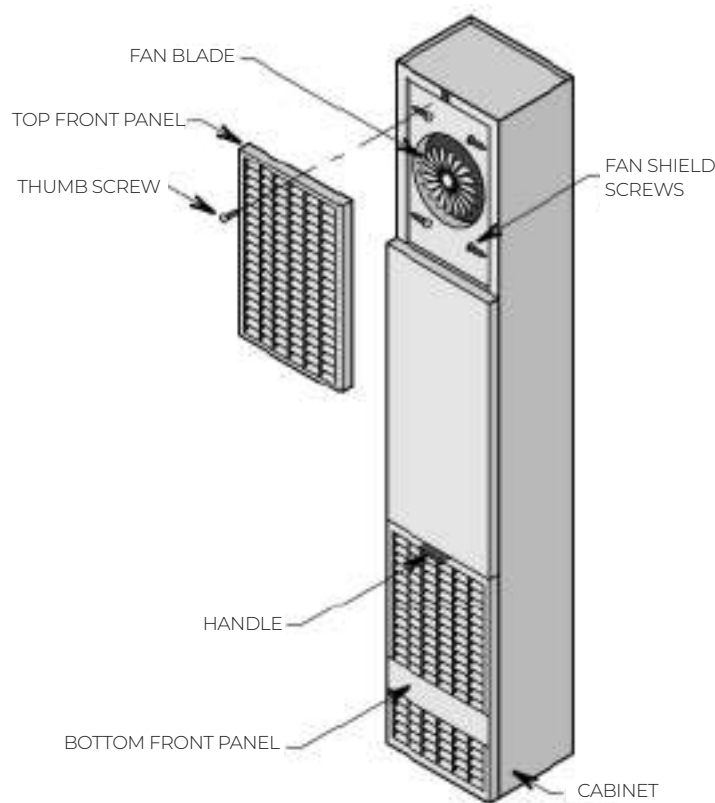
The fan blade must be removed in order to remove the cardboard shipping brace located under motor.

7. Before removing the fan blade, remember its position by examining the blade nut and the amount of shaft visible. Scribe or mark the motor shaft in order to reinstall the fan blade to its original place on the shaft.
8. Loosen the 1/8" "Allen head" set screw holding the fan blade to motor shaft and remove the fan. Place the fan blade and fan shroud where they will not be damaged.
9. Remove the cardboard shipping brace located under the motor mounting brackets.
10. Properly dispose of shipping materials.

The following steps are needed for proper installation and safe operation of your furnace. If you have any doubts as

INSTALLING YOUR FURNACE

FIGURE 1



to any requirements, always consult your local Heating or Plumbing Inspector, Building Department or Gas Utility Company regarding regulations, codes, or ordinances which apply to the installation of a vented wall furnace. Obtain professional help where needed.

The **CHECK AND ADJUSTMENTS** on page 24 are vital to the proper and safe operation of the furnace. Be sure they are done.

IMPORTANT

For satisfactory and trouble-free operation, be sure to:

1. Locate the furnace properly within the space to be heated.
2. Install the furnace in accordance with local codes or ordinances and instructions provided. In the absence of local codes or ordinances, install the furnace to conform with the current edition of the National Fuel Gas Code, NFPA 54, ANSI Z223.1/Canadian Installation Code, CAN/CGA B149.
3. Maintain minimum clearance: Floor 0 inches or ceiling 4 inches, side wall 4 inches. For exception to minimum side wall clearance, as shown on **Page 8, Figure 3**.
4. Provide enough combustion and ventilation air.

Locating Your Wall Furnace & Thermostat

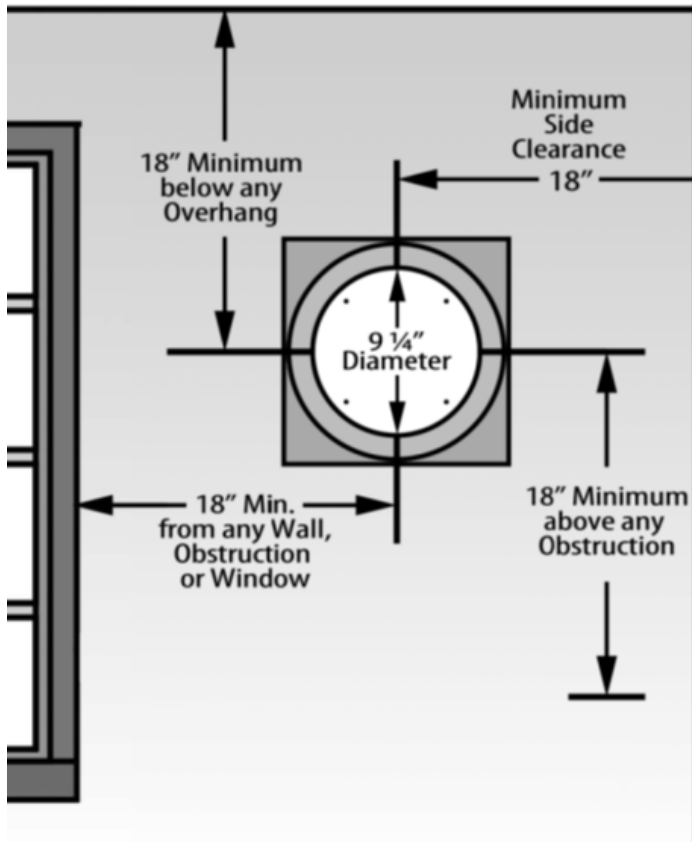
Consider the following points before attempting to install the furnace:

1. This is a direct-vent wall furnace. It must be installed on an **OUTSIDE WALL** for proper venting of flue gases (**Figure 2**).
 - a. Ideally, the wall should be on the least windy side of the dwelling, as strong gusts may extinguish the pilot.
 - b. Furnace may be installed flush against a wall or recessed up to 10" maximum. Wall thickness from back surface of furnace to outside of wall can be 3/4" minimum to 9" maximum. **See Page 8, Figure 3**
With standard furnace discharge outlet, do not install closer than 4" to intersecting wall. **See Page 8, Figure 4**
Studs must be spaced on 16-inch centers or stud space will have to be framed in. **See Page 9 and 10, Recessed Mounting.**
2. The top of the furnace must be at least 4-inches from the ceiling.
3. Check the clearances needed from the furnace and vent (**Page 8, Figure 2 and Page 8, Figure 4**). You must place the furnace where you will have no less than the clearances shown. **See Page 8-9, Figure 5, 6 & 7**
4. When using optional kits 6703 or 6704, maintain the clearances as shown on **Page 8-9, Figure 5, 6 & 7**
5. When using optional kit 6701, maintain clearance as shown on **Page 8, Figure. 4**. Use only optional outlet and grille kits available from manufacturer.
6. The outside vent cap must be at least 18-inches away from any window or other building opening (**Figure 2**).
7. The furnace will not work if anything stops free entry of fresh air into the vent, or free flow of flue gases from it. Be sure the center of the vent cap is at least 18-inches above ground level or shrubs are as shown in **Figure 2**. Make sure shrubs are kept trimmed. It must also be at least 18 inches from any overhang.
8. Try to place the furnace near the center of the space to be heated for good air circulation. Do not put it behind a door or draperies. Do not put in a closet, alcove, hallway or other confined space.
9. Be sure that gas piping and electrical wiring can be brought to the furnace. See sections on gas piping and electrical wiring for your type of furnace mounting.
10. The bottom of the furnace must rest directly on a wood or concrete floor. If the floor is other than wood or concrete, such as carpet or sheet vinyl flooring, there must be a piece of wood or sheet metal under the furnace that is at least the same size as the bottom of the furnace.

! WARNING: If vinyl siding is used on exterior wall surface, heat from the vent cap could cause distortion/discoloration. Shield to protect the siding. Check with manufacturer for additional options.

INSTALLING YOUR FURNACE

FIGURE 2 - MINIMUM CLEARANCES



11. Be sure to provide adequate clearance and service access. The front of the furnace must face the open room.
12. Choose a location for the thermostat (optional) about 5-feet above the floor on an inside wall. The thermostat wire supplied with your furnace is 20-feet long, which should be enough to run up through the attic of a single-story home, so the thermostat can be a maximum of 16-feet from the furnace measure in a straight line, or about 8-feet from the furnace if the wire is run under the floor. Use heavier wire size if more than 20-feet of wire is required. The thermostat should be sensing average room temperature.

AVOID THE FOLLOWING:

HOT SPOTS

Concealed pipes or ducts
Fireplaces
Registers
TV sets
Radios
Lamps
Direct sunlight
Kitchen

COLDSPOTS:

Concealed pipes or ducts
Stairwells – drafts
Doors – drafts
Unheated rooms
on the other side of the wall
DEAD SPOTS
Behind doors
Corners and alcoves

13. After picking a location that meets the requirements, inspect the wall, floor and outside areas. Make sure there are no pipes, wiring, or anything else that would interfere with furnace, vent, or thermostat installation. If required, move them or pick a new location.

RECESSED INSTALLATION CLEARANCE NOTE: A portion of the furnace that is recessed into a wall up to 10" maximum recess may have (0) zero inch clearance to combustibles. (See Figure 3). All other clearances for the unrecessed portion must be observed. 3/4-inch to 5-inch

FIGURE 3 - RECESSED INSTALLATION CLEARANCE

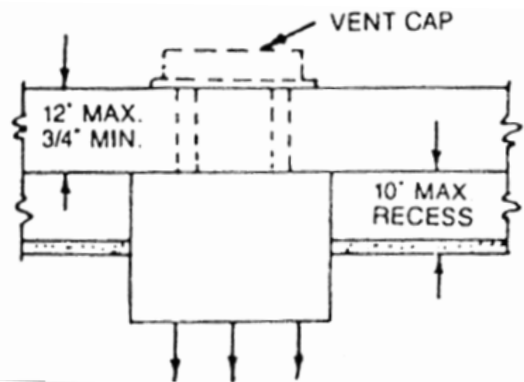


FIGURE 4

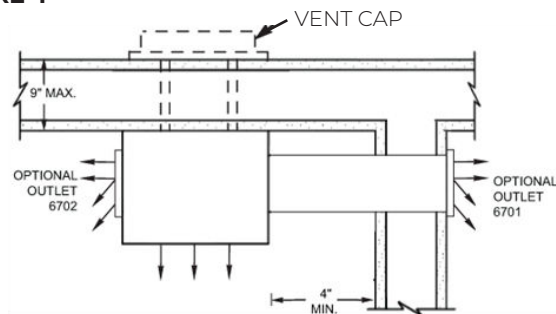


FIGURE 5

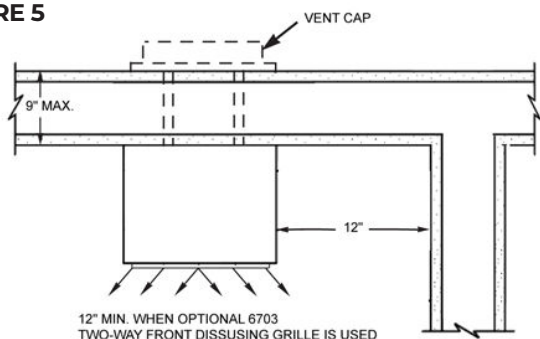


FIGURE 6

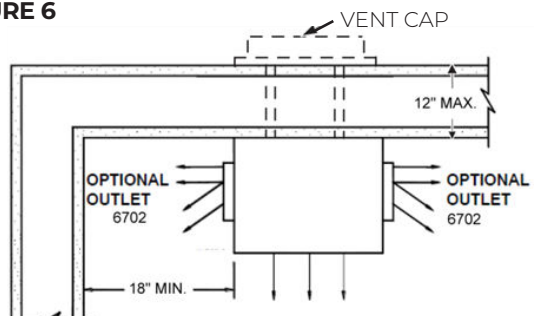
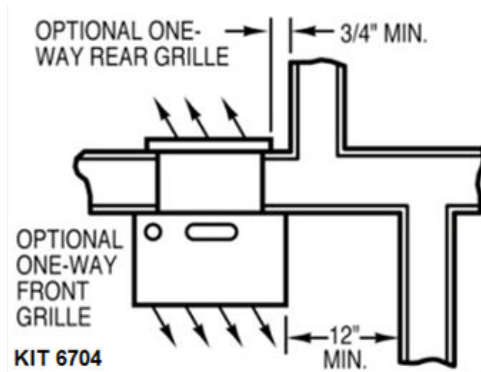


FIGURE 7



Recessed Mount Installation

FIND THE STUDS

Use a stud locator or small finishing nails. Repeatedly drive and remove a nail into the wall in the area of the stud until you find it. Then find one side. Leave the nail there. Drive another nail just on the other side of the same stud.

Inside edge of the other stud should be about 14½-inches from the one found. Drive finishing nail on inside edge of this stud.

NOTE: If studs are not on 16-inch centers, see section "Close off Stud Space", below.

CUT WALL OPENING

1. Lay out the required opening to be cut in inside wall (**Figure 8**). Mark center of the vent hole on wall. Using a window, door or wall corner for reference, measure to find where vent will be on outside wall. Check to be sure clearances (**Page 8, Figure 2, and Figures 4, 5, 6 and 7 on page 9**) will be right.
2. Drill a ¼-inch hole through vent hole center to the outside wall to mark vent location.
3. Make the required cutout in inside wall. (**Figure 8**).
4. Using the hole drilled through to the outside wall as the center, cut a 9¼-inch diameter hole for the vent. It may be better to work from outside, especially when breaking through brick, stone or tile. (**See Figure 8**).
5. In new stud wall construction, install blocks as shown in **Figure 7** and install plaster grounds around inside of wall opening.
6. The vertical height of the opening shown is 3-inches greater than height of furnace to allow space for connection of wiring after furnace is installed.

NOTE: Vertical measurements are from finished floor. (**Figure 7**)

CLOSE OFF STUD SPACE (If Required)

If studs are not on 16-inch centers, cut the hole for the furnace next to an existing stud and frame in the other side using a 2"x 4" and spacer blocks as required. As shown on **Page 9, Figure 9**.

If the distance from the top of the cutout to the ceiling wall plate is more than 18-inches, it is recommended that it be closed off.

Nail a 2"x 4" long enough to go between the studs at the top of the opening to close off the stud space.

FIGURE 8 - WALL OPENING FOR RECESSED MOUNT

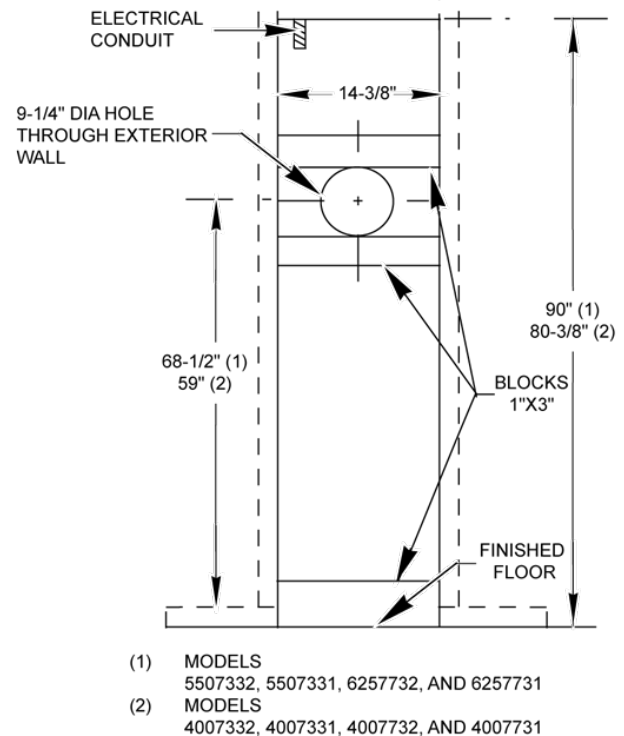
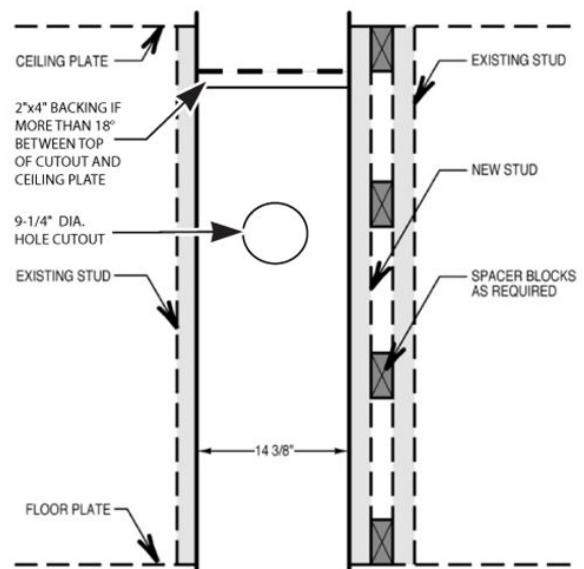


FIGURE 9 - CLOSE OFF STUD SPACE



INSTALLING YOUR FURNACE

GAS AND ELECTRICAL SUPPLY OPENINGS

Holes must be drilled for the gas line and electrical supply. Holes must be located from each side of furnace as shown in **Figure 10**.

Decide whether the gas line will come through the floor or wall.

Drill a 1½-inch hole in wall or floor as needed.

Gas line can be run at this time or done after furnace is mounted, see section GAS SUPPLY AND PIPING, on **Page 16**.

The electrical supply opening should be at the lower portion of the furnace, to match openings shown in **Figure 10**. Mark ceiling wall plate and drill holes. If not practical to run wiring from the attic, drill holes through wall stud and run wires up through adjoining stud space from crawl space or basement.

Run the electrical supply with the ground wire and thermostat cable to the openings. Leave enough length to connect in the junction box after the furnace is installed. See section "Electrical Wiring," on **page 15**.

CAUTION: Do not run wire in any location where it might be damaged. Avoid splicing thermostat wire unless the spliced wires are properly cleaned, soldered, and taped.

OFFSET WALL INSTALLATION

To mount the wall furnace on an offset wall, the area behind the furnace must be made flush or flat.

Use lumber (2"x 4"s, 2"x 6"s etc.) to make the surface flush with other portion of wall.

Use sheet rock or paneling etc. to finish area. Follow procedures under Surface Mount Installation.

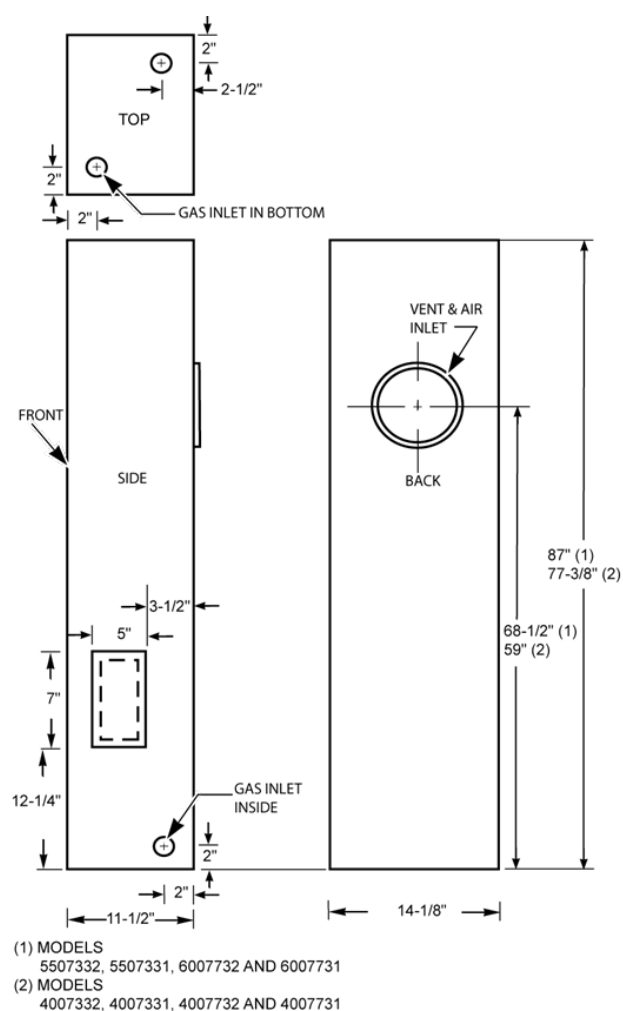
SURFACE MOUNT INSTALLATION - FIND THE STUDS

1. Find two studs at spot where furnace is to be placed. Use a stud indicator or small finishing nails. Repeatedly drive and remove a nail into the wall in the area of the stud until you find it. Then find one side. Leave the nail there. Drive another nail just on the other side of the same stud.
2. Inside edge of the other stud should be about 14½-inches from the one found. Drive finishing nail on inside edge of this stud.

CUT VENT OPENINGS

1. Lay out and mark the center of the hole to be cut through the wall for the vent (**Page 9, Figure 8**). Using a window, door, or wall corner for reference, measure to find where vent will be on outside wall. Check to be sure clearances are correct. (**See Pages 7-9, Figures 2, 4, 5, 6 & 7**).

FIGURE 10 - GAS AND ELECTRICAL OPENINGS



2. Drill a ¼-inch hole through vent hole center to the outside. Cut the 9¼-inch diameter hole through inside wall. Using the ¼-inch hole as the center, cut a matching hole in outside wall. It may be better to work from the outside, especially when breaking through brick, stone or tile.

GAS AND ELECTRICAL SUPPLY OPENINGS

Holes must be drilled for the gas line and electrical supply. Holes must be located from each side of furnace as shown on **Page 10, Figure 10**.

Drill a 1½-inch hole in floor or wall for gas line.

Gas line can be run at this time or done after furnace is mounted, see section: Gas Supply and Piping, **Page 16**. Mark ceiling or wall to match wall furnace openings and drill a 1-inch hole for the power supply and a ½-inch hole for the thermostat cable. Run the electrical supply and ground wires to the opening. Leave enough length to connect in the junction box after the furnace is installed. See section "Electrical Wiring," **Page 15**.

ROUGH-IN OPTIONAL SIDE OUTLET NO. 6701

Install plaster ground as shown in **Figures 12 & 13**. Flanges of plaster ground extend the thickness of normal plaster. If "dry-wall" or other thin material, flanges must be trimmed off flush with wall surface.

Follow measurements given carefully, and note that when a side outlet is used, the furnace casing must be exactly 4 inches from surface of adjacent wall except minimum clearance may be $\frac{3}{4}$ -inch when optional 1-way Diffusing Grille Kit 6704 is used.

FIGURE 11 - WALL OPENING (SURFACE MOUNT)

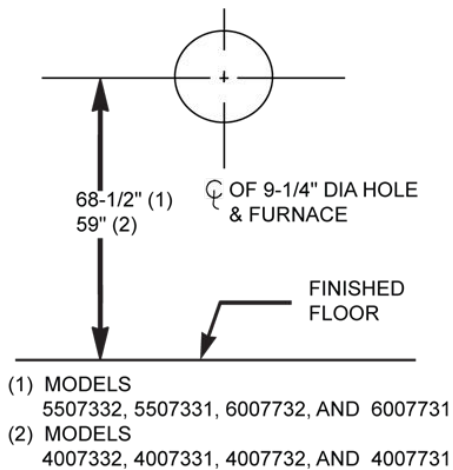


FIGURE 12 - PLASTER GROUND INSTALLATION

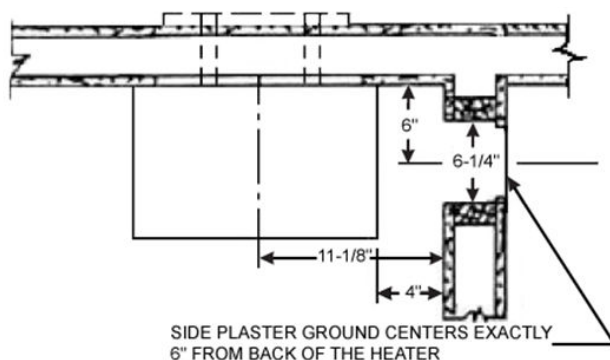
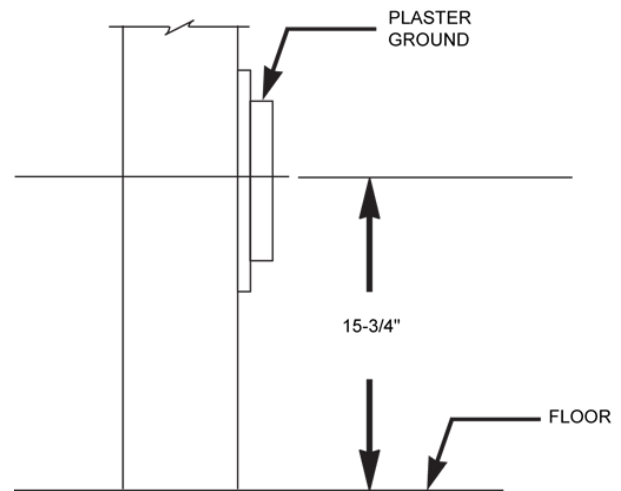


FIGURE 13 - PLASTER GROUND INSTALLATION

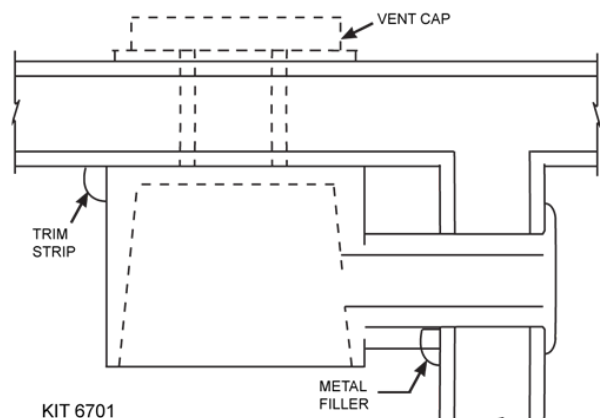


MOUNTING OPTIONAL SIDE OUTLET GRILLE

KIT NO. 6701 Refer to **Figure 14**.

1. Before setting furnace into position, cut 5"x7" rectangular opening in furnace outer casing where marked. **See Page 10, Figure 10.**
2. Place the outer boot against casing with inner flanges exactly on edges of cut hole, mark screw location, remove boot and drill #33 holes for the sheet metal screws.
3. Remove the knockout plate and knockouts for screws from the inner liner.
4. Secure 1"x1" wood strip (not included with this kit) to the wall next to the side outlet as a backup for metal filler strips.
5. Fasten metal filler strips to the side of the furnace casing with the front surface exactly opposite the front of wood backup strip.
6. After the furnace is placed in position, place the outer boot through the plaster ground tight against the furnace casing. Then mark and cut off the outer end flush with the wall surface.
7. Press the inner boot against liner, mark and cut it off flush with the wall surface. Install the outer boot first, then the inner boot, fastening through all holes with the screws provided.

FIGURE 14 - MOUNTING GRILLE KIT 6701



INSTALLING YOUR FURNACE

OPTIONAL 2-WAY DIFFUSING GRILLE KIT NO. 6703

Refer to **Figure 15**.

CAUTION: For use only in conjunction with a front outlet when the furnace is spaced at least 12-inches from an intersecting wall (see **Page 8, Figure 5**).

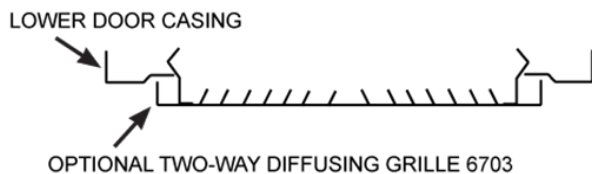
Metal clips on backside of the optional grille snap into the side louvers of the front warm air outlet. Adjust clips with pliers if necessary. Grille may also be attached with sheet metal screws.

1-WAY FRONT DIFFUSING GRILLE KIT NO. 6704

Follow instructions for 2-WAY FRONT DIFFUSING GRILLE 6703 ABOVE, except furnace clearance to an adjacent wall must be ¾-inch minimum.

CAUTION: Use only optional kits available from the manufacturer.

FIGURE 15 - TWO-WAY DIFFUSING GRILLE 6703



Thermostat Installation (Sold Separately)

1. Use Williams thermostat P322016 or any millivolt thermostat.
2. If an old thermostat is being replaced and is in a satisfactory location and the wiring appears to be in good condition, use existing wiring. If in doubt, use new wire.
3. If a new location is chosen or if this is a new installation, thermostat cable must first be run to the location selected. All wiring must agree with local codes and ordinances. These instructions cover bringing the wire down from the attic but it can be run from a basement or crawl space using similar methods.
4. Before drilling a hole in the wall at selected location, drive a small finishing nail through the ceiling in the corner of the wall and ceiling above the thermostat location. Pull the nail out and push a small stiff wire through the hole so it can be found in the attic. Drill a ½-inch hole through the ceiling wall plate.
5. Probe for obstructions in the partition. Then drill a ½-inch hole through wall at the selected location for thermostat.

6. From the attic, feed the thermostat cable or a stiff wire through wall until even with thermostat location.
7. Snag thermostat cable through the hole and pull the cable through the hole in wall so that 6-inches of cable protrudes.
8. Route cable to wall furnace.

MOUNTING THE THERMOSTAT

1. To remove thermostat cover, squeeze both sides and lift. Carefully remove and discard the packing tab protecting the switch contacts. See Fig 17.
2. Connect the thermostat wires to the terminal screws on the thermostat base. Make sure the wiring does not interfere with thermostat operation.
3. Push any excess wire back through the hole in the wall and plug the hole with insulation to prevent drafts from affecting thermostat operation.
4. Being sure to level the thermostat for best appearance, fasten the thermostat base to the wall through the mounting holes with the screws provided.
5. Replace the thermostat cover.

FIGURE 16 - ROUTE THERMOSTAT CABLE

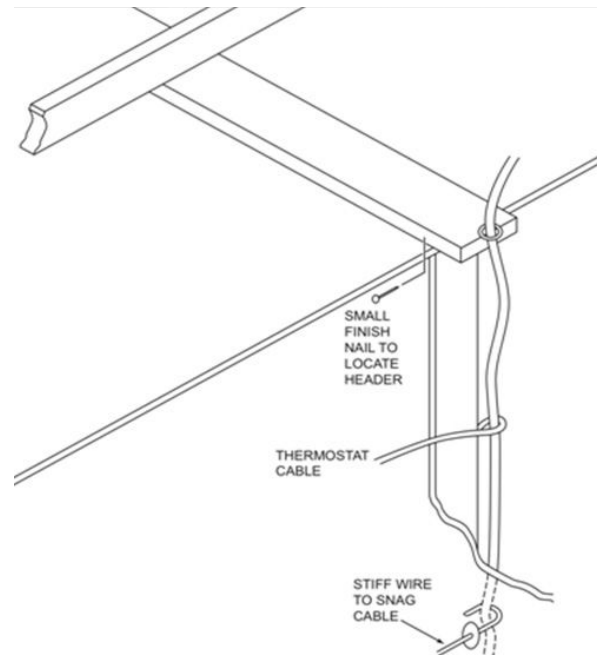
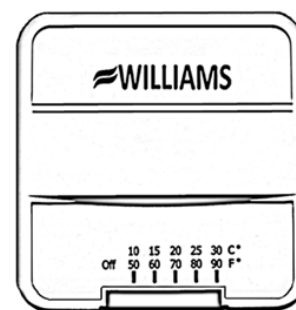


FIGURE 17 - THERMOSTAT



SQUEEZE FIRMLY BOTH SIDES AND LIFT TO REMOVE COVER

Vent Installation

⚠ WARNING: DANGER OF PROPERTY DAMAGE, BODILY INJURY OR DEATH.

Proper vent installation is critical to the safe operation of the furnace. Therefore, carefully read and follow all the instructions given in this section.

The following instructions are for either surface or recess mounted wall furnace.

USE ONLY THE VENT ASSEMBLY SUPPLIED.

IMPORTANT: All joints in the inlet and vent tubes and all gaskets must be tight. Installation in any other manner voids the C.S.A. design certification and will affect the warranty.

Refer to **Page 14, Figure 19** for the name and location of the vent parts.

DETERMINE PROPER LENGTHS

IMPORTANT: To prevent harmful flue gases from entering the house, make sure NOT to trim air or vent tubes shorter than specified below.

Air inlet air tube 'A' and vent tube 'B' are supplied in lengths to handle wall thickness up to 8½-inches.

To find the correct vent and air tube length, measure exact distance 'X' between surface on which back of cabinet will rest (inside of recessed cavity or face of wall when freestanding and the outside wall surface). **See Page 13, Figure 18 & Page 15, Figure 19.**

Inlet air tube 'A' Add 7⁄8-inch to dimension 'X'. Mark on tube starting from end with collar and holes. Cut off evenly. File off any burrs resulting.

Vent tube 'B' - Add 2½-inches to dimension 'X'. Mark on tube starting from end with collar and holes. Cut off evenly. File off any burrs resulting.

CUT ONLY THE PLAIN END (WITHOUT THE FLANGE) OF THE TUBES. MAKE A SQUARE CUT TO THE EXACT LENGTH.

HELPFUL CUTTING HINT

To make a straight cut, measure from the end and mark tube in several places. Align a piece of tape with the marks and wrap it around the tube. Use the edge of the tape as a guide to help keep the cut straight.

ATTACHING TUBE TO FURNACE

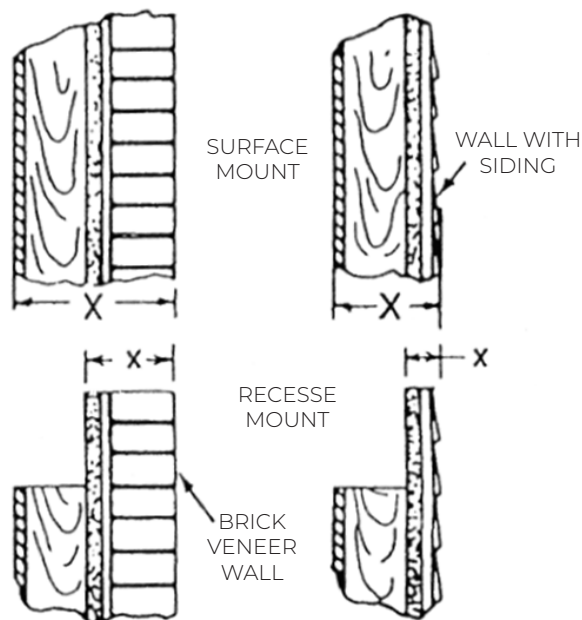
The smaller diameter vent tube (**Page 14, Figure 19 "B"**) must be installed first.

The easiest way to install the vent tubes and get the gaskets positioned properly is to have the furnace lying front down on a flat surface.

IMPORTANT: To prevent harmful flue gases from entering the house, make sure NOT to trim air or vent tubes shorter than specified below.

1. Attach vent tube (**Page 14, Figure 19 "B"**) and gasket to the back of the furnace heat exchanger with (8) #8 x 3⁄8-inch sheet metal screws provided.
2. Attach air tube (**Page 14, Figure 19 "A"**) and gasket to the back of the furnace casting with (8) #8 x 3⁄8-inch sheet metal screws provided.

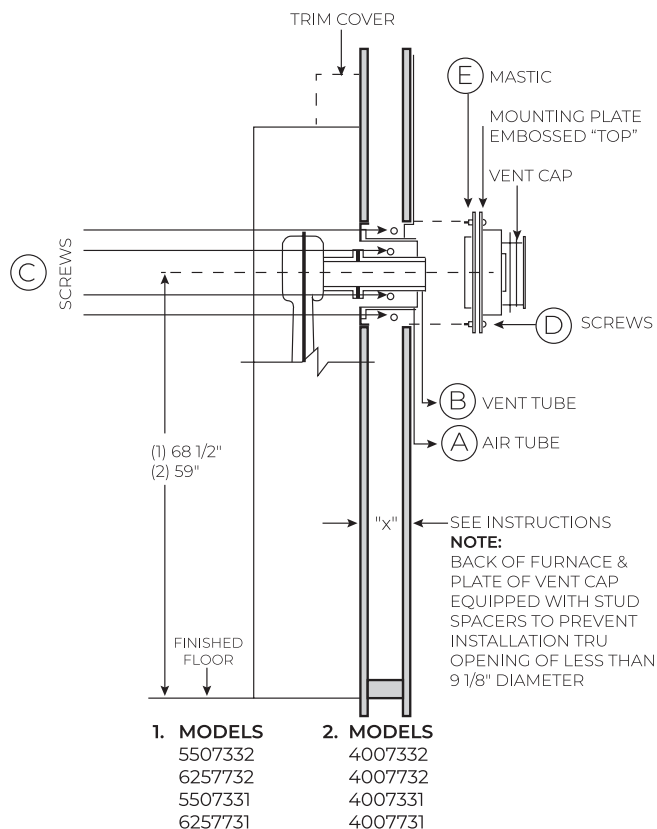
FIGURE 18 - WALL THICKNESS



NOTE: Each tube must overlap the collars of the vent cap a minimum of 1¼-inches, which is obtained when tubes are cut correctly as previously described.

INSTALLING YOUR FURNACE

FIGURE 19 - VENT INSTALLATION

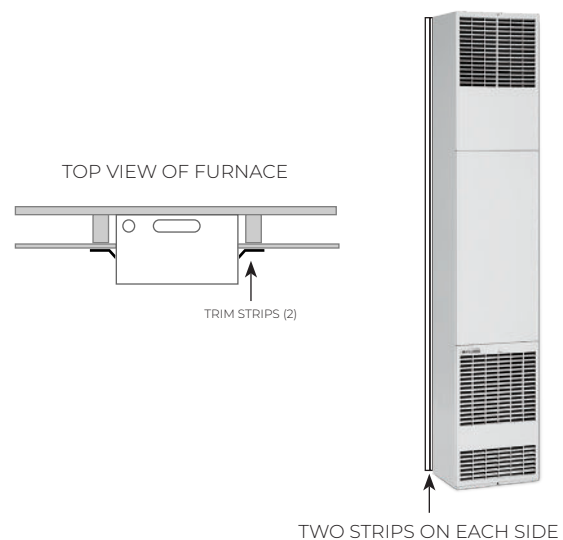


furnace), push it into place until the stops are contacted. If the stops prevent the mounting plate from reaching the wall, refer back to “DETERMINE PROPER LENGTHS” **Page 13**.

NOTE: The smaller tube in the vent cap must slide over the vent “B”.

5. Fasten the vent cap mounting plate to the wall with (4) 1½-inch wood screws “D” provided.
6. On masonry construction, drill into the wall and use plugs or anchors. Additional sealant (silicone) may be required if the mounting surface is uneven.

FIGURE 20 - FURNACE TRIM STRIPS



Trim

To conceal the space between the furnace and wall, use 4701 Trip Strip Package (not furnished with furnace), 3/4-inch round or other wood trim.

TRIM COVER

Place the trim cover on top of the furnace. **See Page 14, Figure 20.** Drill through the top casing flange and fasten each side with a sheet metal screw. This plate covers the space between the top of the furnace and wall opening after electrical connections are made.

MOUNT FURNACE THROUGH WALL

Mount the furnace through the wall using surface or recessed mounting instructions. **See Pages 11 - 15.**

Refer to **Figure 19** for the following steps.

1. Check to see that the air tube protrudes through wall 7/8-inch min. to 1-inch max. for proper seal in vent cap
2. Check to see that the vent tube protrudes past the air tube 1/8 inch min. to 3/4- inch max. for proper seal in vent cap.
3. Apply a single strip of mastic ("E" provided in the vent cap carton) continuously around the outer edge of the vent cap mounting plate.
4. Holding the vent cap in an upright position (embossed "top" on the mounting plate towards the top of the

Mounting Your Furnace

To obtain adequate clearance for fastening the furnace or to install gas supply fittings, it may be necessary to remove the burner and control assembly as follows:

CAUTION: Be careful not to damage burner pan gasket when removing burner and control assembly.

1. Lay the furnace on its back for the following steps.
Remove burner compartment door by pulling the door top out and up.
MODELS: 4007332 / 5507332
4007331 / 5507331
- a. Remove the screws holding the ignition control unit and the cover to the casing.
- b. Remove (3) screws 'A' holding the burner pan to the upper heating element support **Page 15, Figure 22**
Rotate the burner pan toward the front until the (3) pins 'B' disengage from the upper heating element support.
- c. Remove necessary wiring to free the control module from its mounting location. Mark or tag each wire

removed for its exact reconnection (Page 15, Figure 23).

- d. Remove the burner and control assembly from furnace.
MODELS: 4007732 / 6007732
4007731 / 6007731
- a. Remove the manual spark igniter and bracket by removing the (2) screws and disconnecting the wire at the back of the igniter.
- b. Disconnect the two (2) slip-on connectors (24 volt wires) from the gas valve.
- c. Remove the (3) screws 'A' holding burner pan to the upper heating element support (Page 15, Figure 22). Rotate the burner toward the front until the (3) pins 'B' disengage from the upper heating element support slots.
- d. Remove the burner and control assembly from furnace.

NOTE: Attach vent tubes BEFORE mounting the furnace.
See Pages 13 & 14

2. If furnace is recessed in the wall, clear the recess of all debris.
3. Be sure the gas is shut off at the meter.
4. Before placing the furnace in position, remove the gas piping stub if necessary to locate the furnace.
5. After installing the vent tubes, carefully move the furnace into position, being sure not to bend the vent tubes.

FASTEN FURNACE BOTTOM (SURFACE AND RECESSED MOUNT)

NOTE: Fasteners are not furnished because of different requirements of various types of wall construction.

Fasten the furnace to the floor through the holes provided in the furnace bottom. If you have concrete flooring, use an alternate fastening method. See Page 15, Figure 21

If the burner and control assembly were removed, replace them by reversing steps 1a through 1d.

IMPORTANT: When replacing the burner and control assembly, be sure that pins "B" all enter the slots in the upper heating element support. To prevent damage to wiring, be careful not to pinch them between furnace components and route them away from the burner pan surface.

FASTEN FURNACE TOP (SURFACE MOUNTING)

Fasten the furnace top to wall using two (2) metal anchors (packed in plastic bag with thermostat) by placing them over the back flange of the furnace top and screwing them to the wall. Refer to Figure 21.

FASTEN FURNACE TOP (RECESSED MOUNTING)

Fasten the furnace top by drilling two (2) holes through the side flanges of the furnace top and securing it with two (2) screws or nails into the wall studs. Refer to Figure 21.

FIGURE 21 - FURNACE MOUNTING

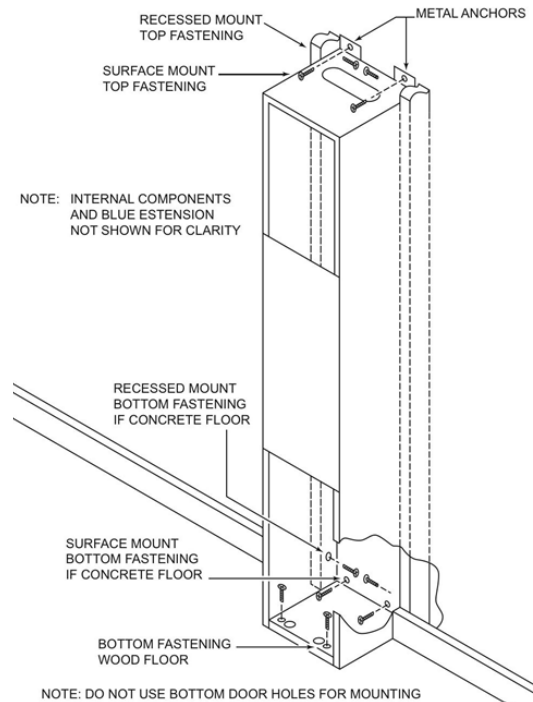


FIGURE 22 - BURNER PAN

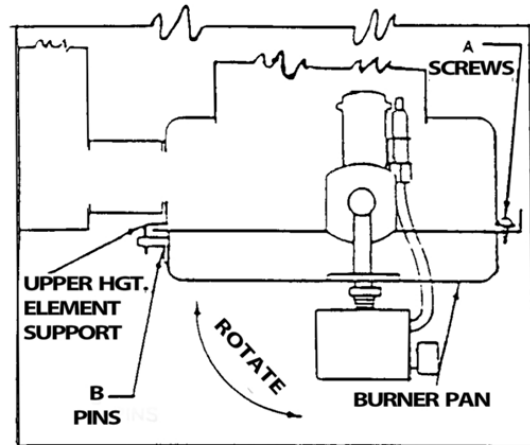
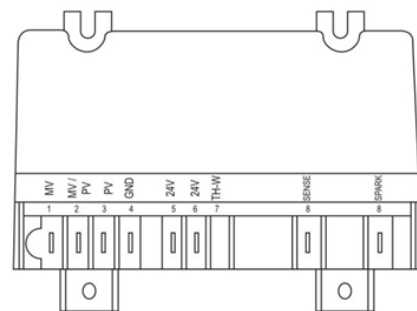


FIGURE 23 - IGNITION CONTROL



CAUTION: Be careful not to damage furnace components or wiring when drilling holes.

INSTALLING YOUR FURNACE

Gas Supply and Piping

Gas control valve, within the furnace, is shipped with a seal over the gas inlet tapping. Do not remove seal until ready to connect piping.

⚠ WARNING: Danger of property damage, bodily injury or death. Make sure the furnace is equipped to operate on the type of gas available. Models designated as natural gas are to be used with natural gas only. Furnace designated for use with liquefied petroleum propane gas rate orifices sized for commercially pure propane gas. They cannot be used with butane or a mixture of butane and propane.

GAS SUPPLY

For Natural gas, the minimum inlet gas supply pressure for the purpose of input adjustment is 5" water column. The Maximum inlet gas supply pressure is 7" water column.

For propane gas, the minimum inlet gas supply pressure for the purpose of input adjustment is 11" water column. The maximum inlet gas supply pressure is 13" water column.

Gas pressure and input to the burners must not exceed the rated input and pressure shown on the rating plate. On Natural Gas the manifold pressure should be 4 inches water column. The manifold pressure should be 10.5 inches water column for propaned gas. **See page 19** for operation above 2,000 feet altitude. Orifice change may be required to suit gas supplied. Check with your local gas supplier.

ORIFICE SIZES

Furnace Technical Information, **page 25**, shows the correct orifice sizes for the different input ratings when using Natural or propane gas.

GAS PIPING

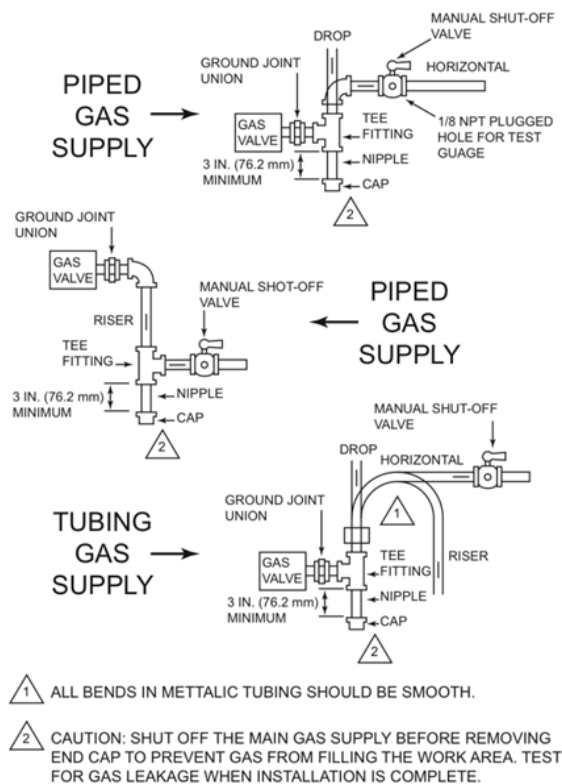
The gas supply line must be of adequate size to handle the BTU/hr. requirements and length of the run for the unit being installed.

Determine the minimum pipe size from **Page 16, Figure 24**, basing the length of the run from the gas meter or source to the unit.

All piping must comply with local codes and ordinances or with the National Fuel Gas Code (ANSI Z223.1), whichever applies. In Canada: Follow CAN 1(B149 Installation Code).

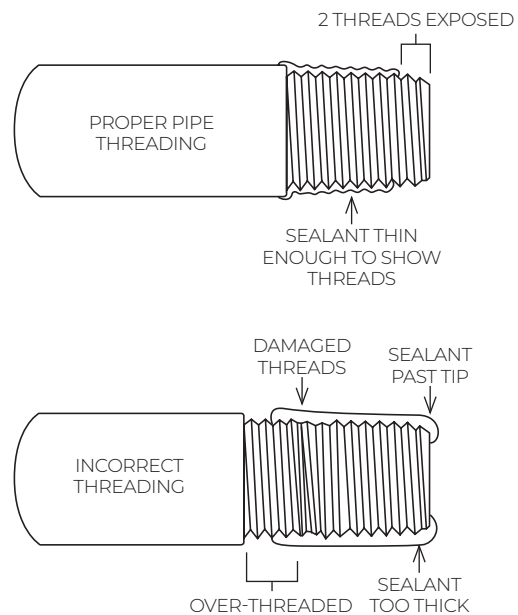
Refer to **Page 15, Figure 21**, for the general layout at the unit. It shows the basic fittings needed.

FIGURE 24 - LEFT SIDE GAS INLET



*Left side gas inlet shown. Models vary. Check to be sure.

FIGURE 25 – PROPER PIPING PRACTICE



The following rules apply:

1. Use new, properly reamed pipe free from metal chips and debris such as steel or black iron pipe. Use fittings approved by local codes.
2. Do not thread pipe too far. Valve distortion or mal function may result from excess pipe within control. Apply moderate amount of good quality dope to pipe only, leaving 2 end threads bare. If propane gas installation, use compound resistant to action of liquefied petroleum gases.
3. Use ground joint unions.
4. Install a drip leg to trap dirt and moisture before it can enter the gas valve. Drip leg must be a minimum of 3 inches long.
5. Install a manual shut-off valve.
6. Provide a 1/8" NPT test gauge connection immediately before the gas supply connection to the furnace.

GAS CONNECTION

If installation is for propane gas, have propane gas installer use two-stage regulation and make all connections from storage tank to furnace. Use two pipe wrenches when making the connection to the valve to prevent turning or damage to gas valve.

Connections between the manual shutoff valve and burner control assembly can be made with an A.G.A./ C.G.A. design certified flexible connector if allowed by local codes. Drip leg and ground joint unions are still required.

Tighten all joints securely.

CHECKING THE GAS PIPING

Test all piping for leaks. When checking gas piping to the furnace with gas pressure less than 1/2 PSI, shut off manual gas valve to the furnace. If gas piping is to be checked with the pressure at or above 1/2 PSI, the furnace and manual shut off valve must be disconnected during testing. (SEE WARNING.) Apply soap solution to each joint. Bubbles forming indicate a leak. Correct even the slightest leak at once.

⚠ WARNING: Danger of property damage, bodily injury or loss of life. Never use a match or open flame to test for leaks. Never exceed specified pressures for testing. High pressures may damage the gas valve and cause over-firing which may result in heat exchanger failure. Liquid petroleum (propane gas) is heavier than air and it will settle in any low area, including open depressions and it will remain there unless area is ventilated. Never attempt startup of unit before thoroughly ventilating area.

FIGURE 26 - GAS PIPE SIZES

PIPE CAPACITY - BTU/hr. WITH FITTINGS

NATURAL GAS PIPE CAPACITY BTU/hr.			
LENGTH OF PIPE FEET	PIPE SIZE (INCLUDES FITTINGS)		
	1/2"	3/4"	1"
20	92,000	190,000	350,000
40	63,000	130,000	245,000
60	50,000	105,000	195,000
PROPANE PIPE CAPACITY BTU/hr.			
LENGTH OF PIPE FEET	PIPE SIZE (INCLUDES FITTINGS)		
	1/2"	3/4"	1"
20	189,000	393,000	732,000
40	129,000	267,000	504,000
60	103,000	217,000	409,000

Electrical Wiring

⚠ WARNING: Danger of property damage, bodily injury or death. Turn off electric power at the fuse box or service panel before making any electrical connections. Insulate where necessary. All line voltage and ground connections must be completed before electrical power is restored.

All electrical work must conform to your local codes and ordinances or in their absence, with National Electrical Code, ANSI/NFPA 70. If you are not familiar with wiring codes, in general, have a competent electrician do this job. In Canada: Follow C22.1, Canadian Electrical Code.

CAUTION: Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

CAUTION: Do not connect 115V service line to the gas control valve or wall thermostat.

ELECTRICAL CONNECTION

Refer to paragraph covering GAS AND ELECTRICAL SUPPLY OPENINGS, **Page 10**. Follow Wiring Diagrams, **Pages 28 and 29**.

If you have any doubt regarding the electrical hookup, or compliance with code or ordinance, consult your electrical inspector or a licensed electrician.

INSTALLING YOUR FURNACE

HELPFUL HINT

After wire nuts are screwed to wires, a small strip of electrical tape can be applied over wire nut at its base and onto wires to make a very solid connection.

GROUNDING

The appliance when installed must be electrically grounded in accordance with local codes and ordinances or in their absence, with National Electrical Code (ANSI/NFPA 70) or Canadian Electrical Code (CSA C22.1) if an external electrical source is utilized. This appliance is equipped with three-prong (grounding) plug for your protection against shock hazard and should be plugged directly into a properly grounded three-prong receptacle. Do not cut or remove the grounding prong from this plug. A ground lug is installed for the ground connection. Use a copper conductor (#AWG) from the unit to a grounded connection in the electric service panel or a properly driven and electrically grounded ground rod.

ELECTRICAL POWER SUPPLY

Remove three-prong (grounding) service cord from the envelope parts package to be installed in the furnace. Remove 7/8 inch diameter (22mm) knockout at the left or right bottom side panel to route the three-prong service cord to an electrical outlet.

1. Insert the nylon cap attached to the end of the three-prong service cord thru the 7/8-inch diameter knockout into the burner control assembly area and insert it into the nylon plug attached to the outer casing bottom. If desired, you may route the thermostat wire alongside of the service cord and thru the same opening or choose another entry into the burner control assembly area.
2. Attach 7/8-inch diameter strain relief around the three-prong service cord and thermostat wire (if thermostat wire is routed thru the knockout). Insert the 7/8-inch strain relief into the 7/8-inch hole in the side panel of furnace.

REPLACEMENT PART LISTING:

DESCRIPTION	PART NUMBER
Service cord	P323335



WARNING: Do not insert the three-prong (grounding) service cord inside the burner control assembly area more than 10 inches (245mm). This could cause damage to the electrical cord resulting in electrical shock hazard and/or fire.

A branch circuit including this furnace must not exceed 15 Amperes. Run a separate 115V, 60Hz, 15 Ampere circuit from a separate circuit breaker or fuse in your service panel.

WALL THERMOSTAT WIRING

Run thermostat wire to the furnace. Connect thermostat to the two wires marked "Thermostat" extending from

top of furnace, using two wire nuts provided. See Wiring Diagrams on **Pages 28 and 29**. Refer to **Page 12, Figure 16** also.

Replace the fan to the original position on the motor shaft, and tighten securely. Replace the fan shroud, making sure it is centered vertically on the fan.

Tighten the screws securely.

Replace the top front panel and secure with thumbscrew.

COMPLETE WIRING DIAGRAMS ON PAGES 28 AND 29.

START-UP PROCEDURE

Start the furnace using the procedures in the section "OPERATING YOUR FURNACE".

⚠ WARNING: Danger of bodily injury or death. Liquefied petroleum gas (L.P. Gas) is heavier than air and it will settle in any low area, including open depressions and it will remain there unless the area is ventilated. Never attempt to start-up the unit before thoroughly ventilating area.

Check the furnace operation as outlined in the following instructions. If any sparking, odors or unusual noises are encountered, shut off electric power immediately. Recheck for wiring errors or obstructions in or near fan motor.

CHECK GAS INPUT AND PRESSURES

For furnaces located at elevations between sea level and 2,000 feet, the measured input must not be greater than the input shown on the rating plate of the furnace. For elevations above 2,000 feet, the measured input must not exceed the input on the rating plate reduced by 4 percent for each 1,000 feet that the furnace is above sea level.

The gas supply pressure and manifold pressure with the burners operating is specified on the rating plate.

TYPE OF GAS	MANIFOLD PRESSURE, IN. W.C.
NATURAL	4.0
PROPANE	10.0

Rated input will be obtained on a heating value of 2,500 BTU/hr. for propane at 10-inches manifold pressure with factory-sized orifices. If L.P. Gas having a different heating value is supplied, orifices must be changed by a qualified service technician before the furnace is operated.

CHECK THERMOSTAT

Check thermostat operation. When set above room temperature shown on the thermostat, the main burner should light. Make certain the thermostat turns off the furnace when the room temperature reaches the selected setting and starts the furnace when room temperature falls a few degrees.

ADJUST PILOT BURNER (STANDING PILOT MODELS ONLY)

Pilot flame should surround 5/8-inch to 1/2-inch of the thermocouple tip. To adjust, remove the cap from the pilot adjustment screw on gas valve. Turn screw counterclockwise to increase the flame, clockwise to decrease. Replace cap. Refer to **Page 25, Figure 30**.

CHECK THE MANIFOLD GAS PRESSURE

A tapped opening is provided in the gas valve to facilitate measuring the manifold gas pressure. A "U Tube" manometer having a scale range from 0 to 12-inches of water should be used for this measurement. The manifold pressure must be measured with the burner and pilot operating. Any major changes in flow must be made by

changing the size of the burner orifice.

Check with your local gas supplier for proper orifice sizing.

CHECK THE GAS INPUT (NATURAL GAS ONLY)

⚠ WARNING: Natural gas heating value (Btu per cubic foot) can vary significantly. Therefore, it is the installer's responsibility to see that Btu/hr. input to the furnace is adjusted properly. Failure to do so could cause combustion chamber failure, asphyxiation, fire or explosion resulting in damage, bodily injury or death. Refer to the National Fuel Gas Code (NFPA 54) to be sure the furnace is burning fuel at the proper rate.

Under firing could cause inadequate heat, excessive condensation or ignition problems. Over firing could cause sooting, flame impingement or overheating of the heat exchanger.

Before starting natural gas input check, obtain heating value of gas (BTU per cubic foot) at standard conditions from your local supplier. This factor is used in "Check the Gas Input" section and procedure.

To measure the input, using the gas meter, proceed as follows:

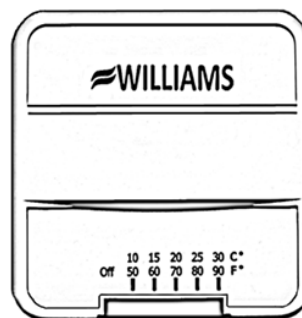
1. Turn off gas supply to all other appliances except the furnace.
2. With the furnace operating, time the smallest dial on the meter for one complete revolution. If this is a 2-cubic-foot dial, divide the seconds by 2. If it is a 1-cubic-foot dial, use the time in seconds as is. This gives the seconds per cubic foot of gas being delivered to the furnace.
3. Assuming natural gas with a heating value of 1,000 BTU per cubic foot and 34-seconds per cubic foot used as determined by step (2), then:

$$\text{Seconds per hour} = 3,600$$

$$\text{Input} = 1,000 \times 3,600 / 34 = 106,000 \text{ Btu/hr.}$$

This measured input must not be greater than the input indicated on the nameplate of the furnace.
4. Relight all other appliances turned off in Step 1 above. Be sure all pilots are operating.

FIGURE 27 - THERMOSTAT



INDICATOR LOWEST SETTING

OPERATING YOUR FURNACE



WARNING: Danger of bodily injury or death. Liquefied petroleum L.P. Gas is heavier than air and it will settle in any low area, including open depressions and it will remain there unless the area is ventilated.

STANDING PILOT MODELS

4007732 / 6007732 / 4007731 / 6007731

NOTE:

For models equipped with WILLIAMS gas valve P322041 or P322042 refer to this **pages 20-21** for "SAFETY & LIGHTING INSTRUCTION" and "TURN GAS OFF TO APPLIANCE."

For models equipped with WILLIAMS gas valve P321704 or P321705 refer to this page and **Page 23** for "SAFETY & LIGHTING INSTRUCTIONS" and "TURN GAS OFF TO APPLIANCE."

(All other models refer to **page 22-23**.)

These furnaces are equipped with a manually operated Piezo spark igniter device to ignite the pilot gas. Follow the steps under "Lighting Instructions" (**see Page 21 or Page 23**) and use the manual spark igniter to light the pilot in Step 10. Press spark igniter button vigorously and repeatedly.

On new installations, the gas lines will be filled with air and it may take several minutes to establish the pilot flame.

Keep all access doors and panels in place except for inspection and maintenance.



WARNING: The surface of the furnace is hot during operation. Keep children, clothing, furniture, and flammable material away from it. Do not store or use gasoline or other flammable liquids or vapors near the furnace.

SAFETY CONTROLS

These furnace are protected against unsafe operation by four automatic safety controls: (1) A safety pilot acts to shut OFF the gas valve in case of pilot failure; (2) A redundant gas valve; (3) A limit switch shuts down the main burner to prevent overheating the furnace cabinet; this limit switch will reset when furnace cools; and (4) A thermal overload protects the motor against burnout caused by current surges or if anything should block the flow of air through the furnace. This switch will reset itself when the motor cools down and it cannot be adjusted.



WARNING: Danger of bodily injury or death. Do not operate the furnace with a broken or missing pilot observation door.

FOR MODELS EQUIPPED WITH WILLIAMS GAS VALVE P321704 OR P321705.

Models are equipped with a two-rate control valve. The rate knob on the gas valve is marked "LO" and "HI." Turn the rate knob to the "LO" position and the room thermostat will operate the main burner at about 70% of maximum capacity. Turn the rate knob to the "HI" position only when a fast heat-up is desired during extremely cold weather. High operation develops maximum capacity of the furnace.

A TWO-SPEED FAN IS USED WITH MODELS 6007732 AND 6007731.

Blower will operate at low speed then shift to high speed as the furnace heats up.



WARNING: Danger of property damage. Bodily injury or death. If the furnace overheats or fails to shut off, turn off the manual gas valve to the furnace before turning off the electric power.

For your SAFETY, read before lighting



WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance has a pilot which must be lighted by hand. When lighting the pilot, follow these Instructions exactly.
- B. BEFORE LIGHTING smell around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

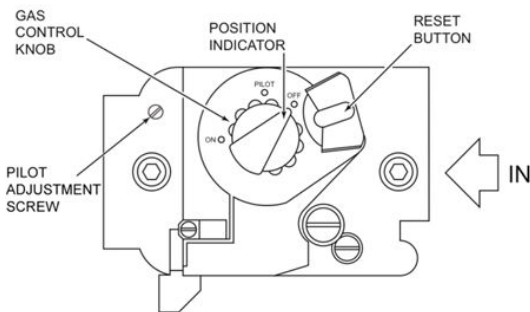
WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance or strike a match.
 - Do not touch any electric switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
 - D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

NOTE: FOR ADDITIONAL INFORMATION REFER TO THE INSTALLATION AND OPERATION INSTRUCTION MANUAL SUPPLIED WITH THIS APPLIANCE OR CONTACT THE MANUFACTURER IDENTIFYING THE PRODUCT BY ITS MODEL NUMBER LOCATED ON THE RATING PLATE, FOUND NEAR THE GAS VALVE.

Lighting Instructions - **STANDING PILOT**

1. **STOP!** Read the safety information above.
2. Set the thermostat to lowest setting.
3. Turn off all electric power to the appliance.
4. Remove control access panel.
5. Turn the gas control knob clockwise to "OFF".



6. Wait five (5) minutes to clear out any gas, then smell for gas, including near the floor. If you then smell gas, stop! Follow "B" In the safety information above. If you don't smell gas, go to the next step.
7. Loosen wing nut and open pilot observation door (if equipped).
8. To find the pilot, follow the metal tube from the gas control valve. The pilot is mounted on the side of the burner.
9. Turn knob on gas control counterclockwise to "PILOT."
10. Push in the red reset button all the way and hold in. Immediately light the pilot. Continue to hold the red reset button in for about (1) minute after the pilot is lit. Release button and it will pop back up. Pilot should remain lit. If it goes out, repeat steps 5 through 10.
 - If button does not pop up when released, stop and immediately call your service technician or gas supplier.
 - If the pilot will not stay lit after several tries, turn the gas control knob to "OFF" and call your service technician or gas supplier.
11. Close the pilot observation door and tighten wing nut (if equipped).
12. Turn gas control knob counterclockwise to "ON". The knob can be turned to "ON" only if red reset button is up.
13. Replace the control access panel.
14. Turn on all electric power to the appliance.
15. Set thermostat to the desired setting.



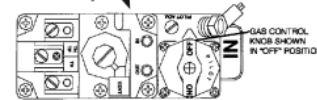
FOR YOUR SAFETY READ BEFORE LIGHTING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance has a pilot which must be lighted by hand. When lighting the pilot, follow these instructions exactly.
 - B. BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- WHAT TO DO IF YOU SMELL GAS**
- Do not try to light any appliance or strike a match.
 - Do not touch any electric switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
 - C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
 - D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. **STOP!** Read the safety information above.
2. Turn off all electric power to the appliance (if applicable).
3. Set the thermostat to lowest setting.
4. Open control access panel.
5. Push in gas control knob slightly and turn clockwise to OFF.



- NOTE:** Knob cannot be turned from PILOT to OFF unless knob is pushed in slightly. Do not force.
6. Wait (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you then smell gas, STOP! Follow "B" in the safety information above. If you don't smell gas, go to the next step.
 7. Loosen wingnut and open the pilot observation door (if equipped).
 8. Find pilot-follow metal tube from gas control.

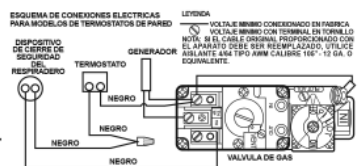
- The pilot is mounted on the side of burner.
9. Push in gas control knob slightly and turn counterclockwise to PILOT.
 10. Push in control knob all the way and hold in. Immediately light the pilot. Continue to hold the control knob in for about (1) minute after the pilot is lit. Release knob and it will pop back up. Pilot should remain lit. If it goes out, repeat steps 5 thru 10.
 - If knob does not pop up when released, stop and immediately call our service technician or gas supplier.
 - If pilot will not stay lit after several tries, turn the gas control knob to OFF and call your service technician or gas supplier.
 11. Close pilot observation door, tighten wingnut (if equipped).
 12. Turn gas control knob counterclockwise to ON.
 13. Close control access panel.
 14. Turn on all electric power to the appliance (if applicable).
 15. Set thermostat to desired setting.



TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed (if applicable).
3. Open the control access panel.
4. Push in gas control knob slightly and turn clockwise to OFF. Do not force.
5. Close the control access panel.

- LIGHTING PILOT:** (If furnace is equipped with a manual spark igniter follow next steps).
1. Review all operating instructions above.
 2. When lighting pilot, depress red button located on the lower right side of the burner compartment (view pilot through glass observation door, repeat several times if necessary).
 3. If pilot fails to light or spark is not present while actuating, follow steps 5 thru 10 above.



To Turn OFF GAS to appliance

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed (if applicable).
3. Remove the control access panel.
4. Push in the gas control knob slightly and turn it clockwise to "OFF". Do not Force.
5. Replace the control access panel.

IMPORTANT: KEEP BURNER AND CONTROL COMPARTMENT CLEAN.



WARNING: DUE TO HIGH SURFACE TEMPERATURES - KEEP CHILDREN, CLOTHING, FURNITURE OR ANY COMBUSTIBLE MATERIAL AWAY FROM THE FURNACE.

OPERATING YOUR FURNACE

⚠ WARNING: DUE TO HIGH SURFACE TEMPERATURES - KEEP CHILDREN, CLOTHING, FURNITURE OR ANY COMBUSTIBLE MATERIAL AWAY FROM THE FURNACE.

ELECTRONIC (INTERMITTENT) IGNITION MODELS 4007332 / 5507332 / 4007331 / 5507331

NOTE:

For models equipped with WILLIAMS gas valve P322043 or P322044 refer to this page and **Page 23** for "SAFETY & LIGHTING INSTRUCTION" and "TURN GAS OFF TO APPLIANCE." For models equipped with WILLIAMS gas valve P321897 or P321898 refer to this **page and page 21** for "SAFETY & LIGHTING INSTRUCTION" and "TURN GAS OFF TO APPLIANCE."

(All other models refer to **page 22, 23 & 24.**)

THE FURNACE WORKS LIKE THIS:

1. The thermostat turns on the control module.
2. Automatic relight system (in the module) opens the gas valve and electronically ignites the pilot. After the pilot flame has been established and proven by the control module, the main gas valve circuit opens and the pilot lights the main burners.
3. Heat builds up in the furnace and starts the fan. The heated air comes out the front bottom louvered panel at floor level.
4. When the thermostat setting is reached, it shuts off the main burner.
5. The fan runs until the heat is removed from the furnace, then it turns off.

IMPORTANT

KEEP BURNER AND CONTROL COMPARTMENT CLEAN.

SAFETY LIMIT CONTROL

These furnaces are protected against unsafe operation by three automatic safety controls: (1) The electronic ignition system. (2) A limit switch shuts down the main burner to prevent overheating of the furnace cabinet. This limit switch will reset when furnace cools. (3) A thermal overload switch protects the motor against burnout caused by current surges or if anything should block the flow of air through the furnace. The switch will turn the main burner off. When motor cools down, this switch will reset itself. This switch cannot be adjusted.

⚠ WARNING: The surface of the furnace is hot during operation. Keep children, clothing, furniture, and flammable material away from it. Do not store or use gasoline or other flammable liquids or vapors near the furnace.

⚠ WARNING: Danger of bodily injury or death. Do not operate the furnace with a broken or missing pilot observation door.

A two-speed fan is used with models: 5507331 and 5507332.

Blower will first operate at low speed then shift to high speed as the furnace heats up.

⚠ WARNING: Danger of property damage, bodily injury or death. If the furnace overheats or fails to shut off, turn off the manual gas valve to the furnace before turning off electric power.

For your SAFETY, read before lighting

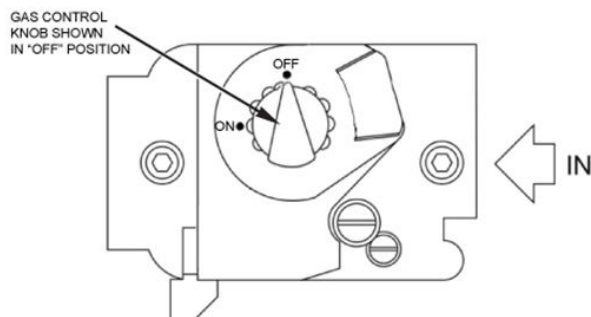
⚠ WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.
- B. **BEFORE LIGHTING** smell around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
WHAT TO DO IF YOU SMELL GAS
 - Do not try to light any appliance or strike a match.
 - Do not touch any electric switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

NOTE: FOR ADDITIONAL INFORMATION REFER TO THE INSTALLATION AND OPERATION INSTRUCTION MANUAL SUPPLIED WITH THIS APPLIANCE OR CONTACT THE MANUFACTURER IDENTIFYING THE PRODUCT BY ITS MODEL NUMBER LOCATED ON THE RATING PLATE, FOUND NEAR THE GAS VALVE.

Lighting Instructions - **ELECTRONIC** (INTERMITTENT) IGNITION

1. **STOP!** Read the safety information above.
2. Set the thermostat to its lowest setting.
3. Turn off all electric power to the appliance.
4. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.
5. Remove the control access panel.
6. Turn the gas control knob clockwise to "OFF".



7. Wait five (5) minutes to clear out any gas, then smell for gas, including near the floor. If you smell gas, stop! Follow "B" In the safety information above. If you don't smell gas, go to the next step.
8. Turn the gas control knob counterclockwise to "ON".
9. Replace the control access panel.
10. Turn on all electric power to the appliance.
11. Turn the thermostat to the "ON" (HEAT) position. Set the thermostat higher than room temperature. The pilot will automatically light and the main burner(s) will light in approximately 45 seconds.

NOTE: On initial start-up or after prolonged shut down, several ignition cycles may be required to purge the gas lines. To accomplish the recycle - repeat steps 6 through 11 until the pilot is established.

12. Set the thermostat to the desired setting.
13. After the room thermostat turns the system off, a delay of approximately one minute is required before the system can be turned on again.
14. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to its lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove the control access panel.
4. Push in the gas control knob slightly and turn it clockwise to "OFF". Do not force the gas control knob.
5. Replace the control access panel.

IMPORTANT: KEEP BURNER AND CONTROL COMPARTMENT CLEAN.

WARNING: DUE TO HIGH SURFACE TEMPERATURES - KEEP CHILDREN, CLOTHING, FURNITURE OR ANY COMBUSTIBLE MATERIAL AWAY FROM THE FURNACE. Make sure the "FOR YOUR SAFETY" hang tag (see below) hangs below the heat shield.

FOR YOUR SAFETY READ BEFORE LIGHTING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance has a pilot which must be lighted by hand. When lighting the pilot, follow these instructions exactly.
 - B. BEFORE LIGHTING, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- WHAT TO DO IF YOU SMELL GAS**
- Do not try to light any appliance or strike a match.
 - Do not touch any electric switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
 - C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
 - D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. **STOP!** Read the safety information above.
2. Turn off all electric power to the appliance (if applicable).
3. Set the thermostat to lowest setting.
4. Open control access panel.
5. Turn gas control knob clockwise to OFF.
6. Wait (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you then smell gas, STOP! Follow "B" in the safety information above. If you don't smell gas, go to the next step.
7. Loosen wingnut and open the pilot observation door (if equipped).
8. Find pilot-follow metal tube from gas control.
9. Push in gas control knob slightly and turn counterclockwise to PILOT.
10. Push in control knob all the way and hold in. Immediately light the pilot. Continue to hold the control knob in for about (1) minute after the pilot is lit. Release button and it will pop back up. Pilot should remain lit. If it goes out, repeat steps 5 thru 10.
11. Close pilot observation door, tighten wingnut (if equipped).
12. Turn gas control knob counterclockwise to ON. Red reset button must be up.
13. Close control access panel.
14. Turn on all electric power to the appliance (if applicable).
15. Set thermostat to desired setting.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed (if applicable).
3. Open the control access panel.
4. Turn control knob clockwise to OFF. Do not force.
5. Close the control access panel.

LIGHTING PILOT: (If furnace is equipped with a manual spark igniter follow next steps).

1. Review all operating instructions above.
2. When lighting pilot, depress red button located on the lower right side of the burner compartment (view pilot through glass observation door, repeat several times if necessary).
3. If pilot fails to light or spark is not present while actuating, follow steps 5 thru 10 above.

WARNING: Do not store or use gasoline or other flammable liquids or vapors near the furnace.

WARNING: Danger of ignition flash and eye injury or blindness. Protect your eyes. Never attempt to light pilot with gas control valve knob in "ON" position. Flashback could occur.

WARNING: The surface of the furnace is hot during operation. Keep children, clothing, furniture and flammable material away.

Read owner's manual before using / installing. Be sure CHAINED LIGHTING INSTRUCTION HANGS at the lowest position in the furnace under / below the heat shield.

CARING FOR YOUR FURNACE

How To Care For Your Furnace

⚠ WARNING: Danger of bodily injury or death. Turn off electric power supply at the disconnect switch, fuse box or service panel before removing any doors or access or service panels from the unit.

CABINET FINISH

Clean the cabinet with damp rag. Never use abrasive cleaners. Cabinets are finished in heat resistant powder coated finish DO NOT refinish with wall paint.

COMBUSTION AND VENTILATION AIR

The combustion and ventilation air supply must not be blocked.

Do not put anything in or on the furnace cabinet.

For better circulation and more effective heating, do not place obstructive furniture closer than four feet to the front of the cabinet or two feet to either side of the cabinet.

FURNACE AREA

Keep the area near the furnace clear and free from combustible materials, gasoline, and other flammable liquids and vapors.

ANNUAL UPKEEP NEEDED

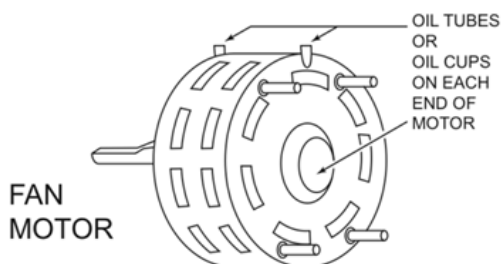
It is recommended that a qualified service technician perform these checks at the beginning of each heating season.

CLEANING AND OILING

Shut off electricity, and then remove cabinet door and front panel. Clean any lint or dirt from fan blades, fan motor, and exposed air passages. Use a brush.

Put 5 drops of SAE 20 oil in each of the two cups or oil tubes on the fan motor, See **Figure 36**, below.

FIGURE 28 - MOTOR OIL HOLES



PILOT BURNER

Light pilot using instructions in OPERATING YOUR FURNACE (on pages 20 and 22, depending on your model). Leave thermostat at lowest setting.

Pilot flame should surround $\frac{3}{8}$ to $\frac{1}{2}$ inch of the thermocouple tip. Refer to **Figure 30, Page 25**. If flame needs adjusting, do it as follows:

ADJUST PILOT BURNER (Page 25 Figure 30)

1. Remove screw cover over pilot adjusting screw.
2. Insert small screwdriver, adjust flame as needed. Turn screw counterclockwise to increase flame, clockwise to decrease.
3. Turn thermostat to highest setting. Main burners should light quickly and smoothly. Turn thermostat to lowest setting. Main burners should go out. Pilot should remain lit except for electronic ignition models.

See Page 23

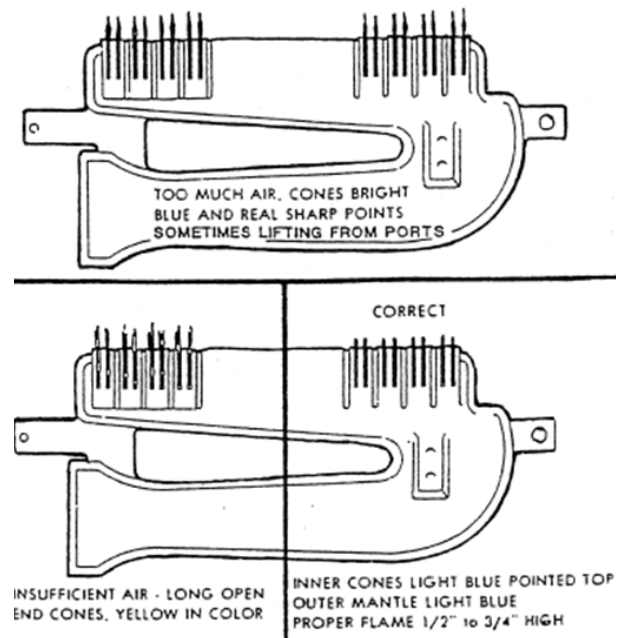
BURNER FLAME

Start the furnace and let it operate about 10 minutes then look at the burner flame. Flames should be soft and blue, see **Figure 30**. If flames appear abnormal, contact the gas company or a qualified service technician immediately.

VENTING SYSTEM

Make sure that no parts of the vent air system are blocked or rusted. Clean or replace before using furnace.

FIGURE 29 - MAIN BURNER FLAME PATTERN



BURNER CLEANING

Check burner. If cleaning is required, contact a qualified service technician to clean and service burner.



WARNING: Danger of bodily injury or death. Make sure electric power and gas supply are off before removing panels or doors, etc.

CLEANING BURNER COMPARTMENT

Because cold air is attracted to the flame during furnace operation, a build up of lint from bedding and dust, etc., in the burner area will occur each heating season. It is necessary to clean this area regularly. Use a vacuum cleaner with a narrow attachment to reach small areas. Be careful in and around the pilot. A change in its adjustment could be made if struck during cleaning.



WARNING: A BUILDUP OF ANY DUST, LINT OR FOREIGN MATERIAL IN THE PRIMARY AIR OPENING OF THE BURNER CAN INTERFERE WITH THE PROPER AIR GAS MIXTURE AND CAN RESULT IN A YELLOW FLAME WHICH CAN PRODUCE CARBON MONOXIDE AND SOOT. THIS CONDITION, IF ALLOWED TO DEVELOP, CAN LEAD TO BODILY INJURY INCLUDING DEATH. IT IS IMPERATIVE THAT THE BURNER(S) BE KEPT CLEAN.

Disconnect the gas line inside the cabinet.

Remove three screws from the front of the combustion chamber bottom panel and drop the assembly down. Clean inside the combustion chamber and the burner with a shop type vacuum cleaner.

To remove burners remove screw from the end of the burner and slide the burner out of its bracket (it may be necessary to slightly spring the bracket).

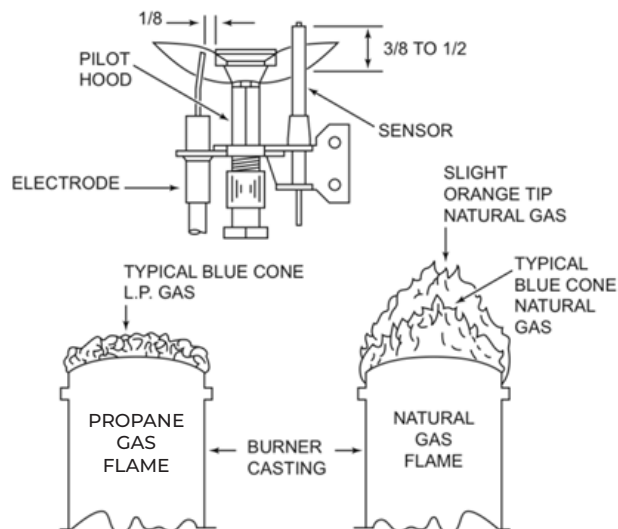
Inspect the Burner Box gasket. Replace if damaged.

Replace burner assembly and control assembly by reversing the above procedures.

Check the spark gap. It must be carefully adjusted to specifications, as illustrated (**Figure 30**), for the ignition device to function properly.

GAS CONVERSION KITS	
NATURAL GAS TO PROPANE GAS	
MODEL	DESCRIPTION
7728	400734 / 40077 SERIES
7730	55073 SERIES
7732	60077 SERIES

FIGURE 30 - PILOT FLAME & SPARK GAP



FURNACE TECHNICAL INFORMATION

MODEL NUMBER	GAS TPE	INPUT** RATING BTU/hr.	MAIN BURNER ORIFICE		
			DRILL	DEC.	QTY.
4007332	NATURAL	40,000	#32	.1160	1
4007331	PROPANE	40,000	#48	.0760	1
4007732	NATURAL	40,000	#32	.1160	1
4007731	PROPANE	40,000	#48	.0760	1
550332	NATURAL	55,000	#41	.0960	2
5507331	PROPANE	55,000	#52	.0630	2
6007732	NATURAL	60,000	#38	.1010	2
6007731	PROPANE	60,000	N/A	.0640	2

The efficiency rating of these appliances is a product of a thermal efficiency rating system determined under continuous operating conditions and was determined independently of any installed system.

**For elevations above 2,000 feet reduce ratings 4% for each 1,000 feet above sea level.

**BTU/hr. = British Thermal Units per hour.

GAS CONVERSION KITS	
PROPANE NATURAL GAS	
MODEL	DESCRIPTION
7729	40073 / 40077 SERIES
7731	55073 SERIES
7733	60077 SERIES

INSTALLATIONS IN THE STATE OF MASSACHUSETTS

All installations in the State of Massachusetts must use the following requirements when installing, maintaining or operating direct-vent propane or natural gas-fired space heaters.

For direct-vent appliances, mechanical-vent heating appliances or domestic hot water equipment, where the bottom of the vent terminal and the air intake is installed below four feet above grade the following requirements must be satisfied:

1. If there is not one already present, on each floor level where there are bedroom(s), a carbon monoxide detector and alarm shall be placed in the living area outside the bedroom(s). The carbon monoxide detector shall comply with NFPA 720 (2005 Edition).
2. A carbon monoxide detector shall be located in the room that houses the appliance or equipment and shall:
 - a. Be powered by the same electrical circuit as the appliance or equipment such that only one service switch services both the appliance and the carbon monoxide detector.
 - b. Have battery back-up power;

- c. Meet ANSI/UL 2034 Standards and comply with NFPA 720 (2005 Edition); and
- d. Have been approved and listed by a Nationally Recognized Testing Laboratory as recognized under 527 CMR.

A CARBON MONOXIDE DETECTOR SHALL:

- a. Be located in the room that houses the appliance or equipment;
- b. Be either hard-wired or battery powered or both; and
- c. Shall comply with NFPA 720 (2005 Edition).
3. A product-approved vent terminal must be used, and if applicable, a product-approved air intake must be used. Installation shall be in strict compliance with the manufacturer's instructions. A copy of the installation instructions shall remain with the appliance or equipment at the completion of the installation.
4. A metal or plastic identification plate shall be mounted at the exterior of the building, four feet directly above the location of vent terminal. The plate shall be of sufficient size to be easily read from a distance of eight feet away, and read "Gas Vent Directly Below".

Installation Instructions

3508331 / 3508332 / 3508731 / 3508732 / 4007331 / 4007332
4007731 / 4007732 / 5008731 / 5008732 / 5507331 / 5507332
5508331 / 5508332 / 6008531 / 6008532 / 6257731 / 6257732
6508731 / 6508732

SUMMARY: This accessory converts Williams' Forsaire Counterflow furnaces using the electric service cord provided, to a hardwired, permanent electrical connection.

cord at the receptacle connector located at the base of the furnace and remove the cord completely from the furnace.

Following the wiring diagram below, make all the necessary wiring connections from an outside electrical source. All electrical work must conform to your local codes and ordinances or in their absence, with National Electrical Code, ANSI/NFPA 70 or in Canada, Canadian Electrical Code C22.1. If you are not familiar with wiring codes in general, have a competent electrician do this job. Be sure this accessory is of the type and design required for use with your furnace.

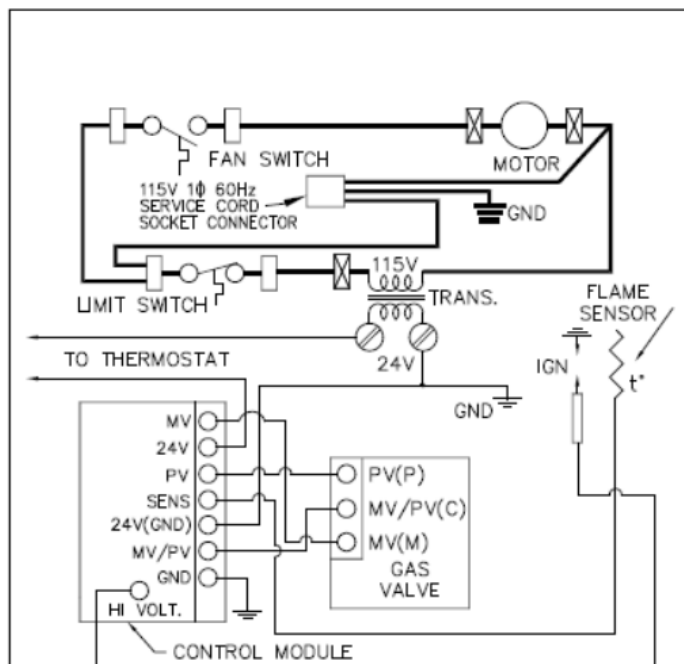
The 40077 model series with a single speed motor is shown in the wiring diagram below. The required field wiring connections are applicable to all models listed above. For internal wiring connections to your model, refer to the wiring diagram attached to the furnace.



WIRING DIAGRAMS

MODELS - 4007332 / 4007331

MODELS - 5507332 / 5507331



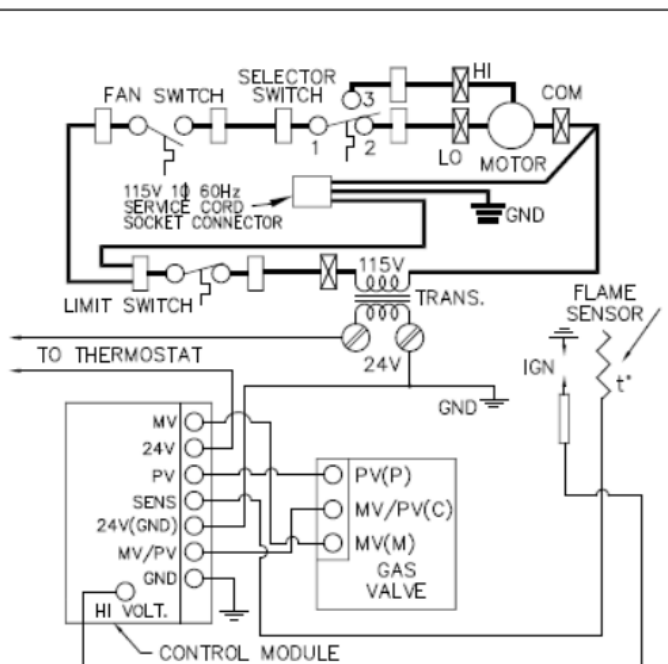
LEGEND

- FACTORY WIRE LINE VOLTAGE.
- FACTORY WIRE LOW VOLTAGE.
- 1/4 QUICK CONNECT TERMINAL FOR FACTORY WIRING.
- ⊗ WIRE CONNECTOR FOR FACTORY WIRING LINE VOLTAGE.
- ⊙ SCREW TERMINAL LOW VOLTAGE.
- FACTORY WIRE CONNECTION

NOTES:

1. IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE AWM 105°C, 18 GA. WIRE 4/64 INSULATION OR EQUIVALENT.
2. MOTOR IS THERMALLY OVERLOAD PROTECTED.

115V, 1Ø 60Hz.—LESS THAN 3 AMPS.



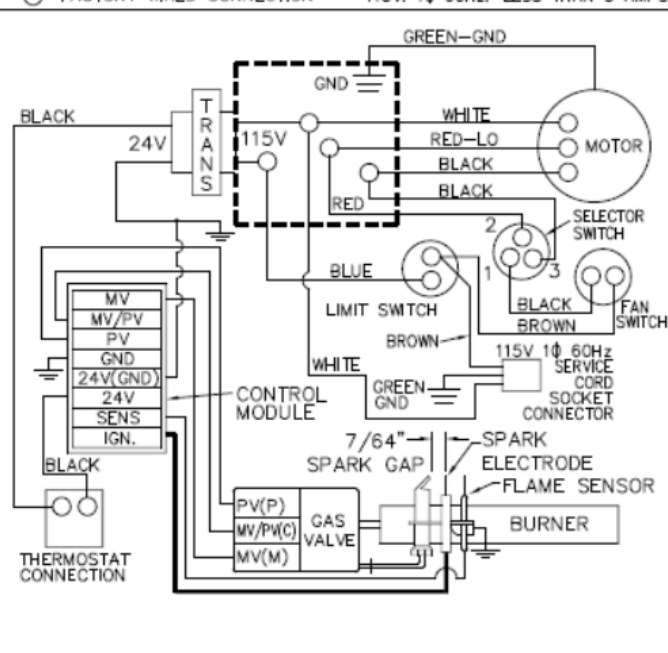
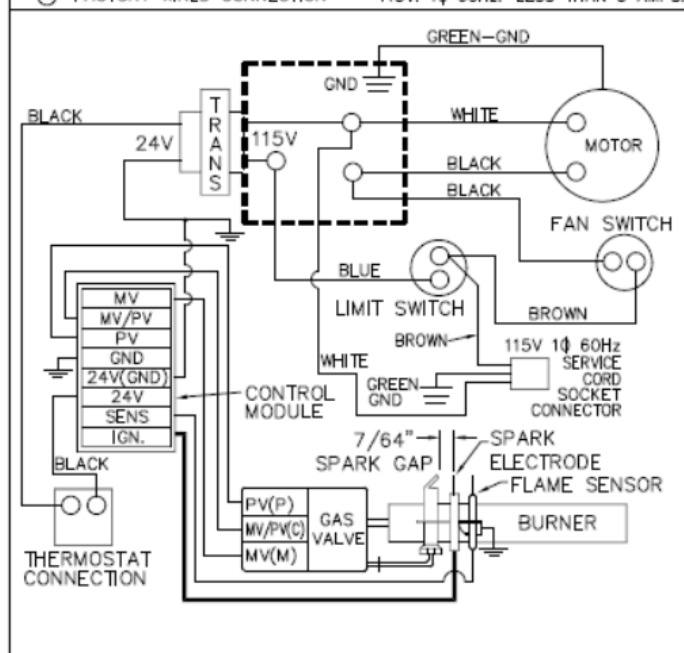
LEGEND

- FACTORY WIRE LINE VOLTAGE.
- FACTORY WIRE LOW VOLTAGE.
- 1/4 QUICK CONNECT TERMINAL FOR FACTORY WIRING.
- ⊗ WIRE CONNECTOR FOR FACTORY WIRING LINE VOLTAGE.
- ⊙ SCREW TERMINAL LOW VOLTAGE.
- FACTORY WIRE CONNECTION

NOTES:

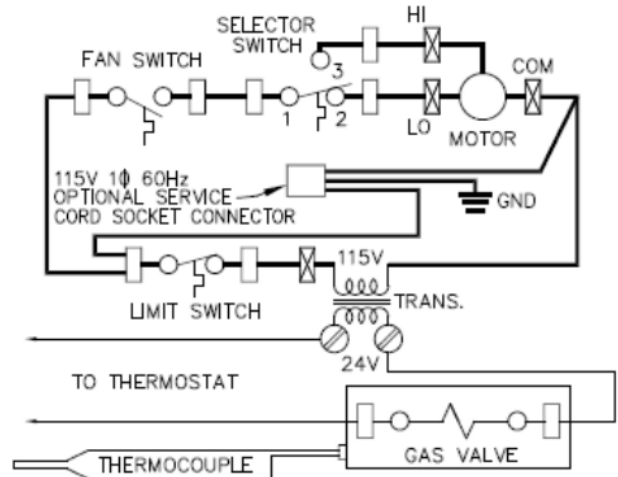
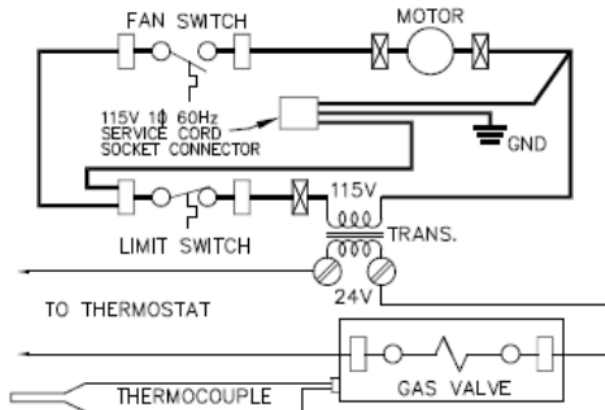
1. IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE AWM 105°C, 18 GA. WIRE 4/64 INSULATION OR EQUIVALENT.
2. MOTOR IS THERMALLY OVERLOAD PROTECTED.

115V, 1Ø 60Hz.—LESS THAN 3 AMPS.



MODELS - 4007732 / 4007731

MODELS - 6007732 / 6007731



LEGEND

- FACTORY WIRED LINE VOLTAGE.
- FACTORY WIRED LOW VOLTAGE.
- 1/4 QUICK CONNECT TERMINAL FOR FACTORY WIRING.
- ⊗ WIRE CONNECTOR FOR FACTORY WIRING LINE VOLTAGE.
- SCREW TERMINAL LOW VOLTAGE.
- FACTORY WIRED CONNECTION

NOTES:

1. IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE AWM 105°C, 18 GA. WIRE 4/64 INSULATION OR EQUIVALENT.
2. MOTOR IS THERMALLY OVERLOAD PROTECTED.

115V, 1Ø 60Hz.—LESS THAN 3 AMPS.

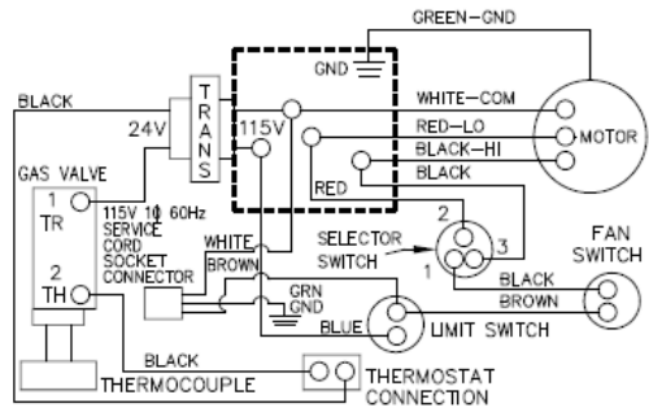
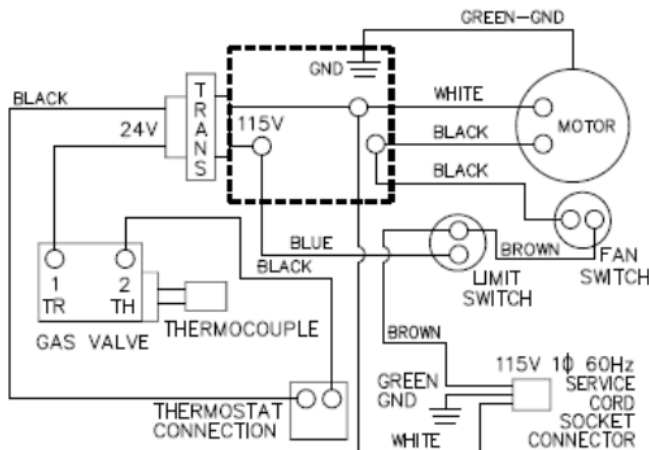
LEGEND

- FACTORY WIRED LINE VOLTAGE.
- FACTORY WIRED LOW VOLTAGE.
- 1/4 QUICK CONNECT TERMINAL FOR FACTORY WIRING.
- ⊗ WIRE CONNECTOR FOR FACTORY WIRING LINE VOLTAGE.
- SCREW TERMINAL LOW VOLTAGE.
- FACTORY WIRED CONNECTION

NOTES:

1. IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE AWM 105°C, 18 GA. WIRE 4/64 INSULATION OR EQUIVALENT.
2. MOTOR IS THERMALLY OVERLOAD PROTECTED.

115V, 1Ø 60Hz.—LESS THAN 3 AMPS.

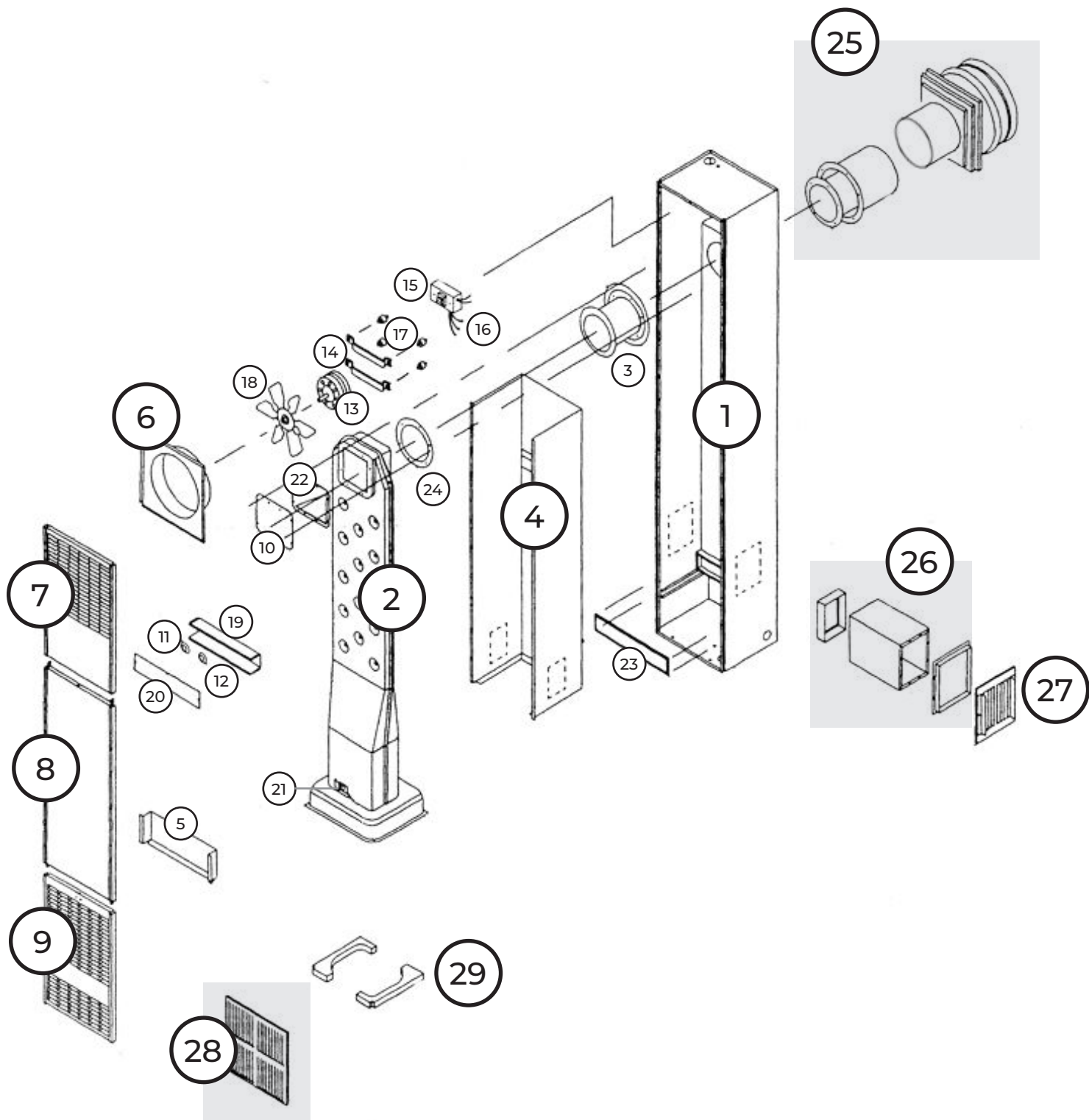


FURNACE ASSEMBLY REPLACEMENT PARTS

400 MODELS

MODEL NUMBERS					
4007332		4007331		4007732	
REF. NO.	REPLACEMENT PART DESCRIPTION	4007332	4007331	4007732	4007731
1	Outer Casing with Air Pan	11C42-2	11C42-2	11C42-2	11C42-2
2	Heating Element	11C67	11C67	11C67	11C67
3	Element Tube	11C37	11C37	11C37	11C37
4	Inner Liner	11B46	11B46	11B46	11B46
5	Deflector Baffle Handle	11C63	11C63	11C63	11C63
6	Fan Shroud	11B86	11B86	11B86	11B86
7	Top Front Panel	11B102	11B102	11B102	11B102
8	Center Front Panel	11C62	11C62	11C62	11C62
9	Bottom Front Panel	11B103	11B103	11B103	11B103
10	Element Face Cover	11A103	11A103	11A103	11A103
11	Limit Switch	P200300	P200300	P200300	P200300
12	Fan Switch	P200200	P200200	P200200	P200200
13	Motor	P151101	P151101	P151101	P151101
14	Motor Support (2 Req.)	7B46	7B46	7B46	7B46
15	Transformer	P024200	P024200	P024200	P024200
16	Internal Wires (except for 4007332 / 4007331)	11A152	11A152	11A152	11A152
17	Vibration Isolator (4 Req.)	P022800	P022800	P022800	P022800
18	Fan Blade	P200600	P200600	P200600	P200600
19	Switch Box	11B05	11B05	11B05	11B05
20	Switch Box Cover	11C68	11C68	11C68	11C68
21	Observation Door Assembly	12B40	12B40	12B40	12B40
22	Element Face Gasket	P200900	P200900	P200900	P200900
23	Air Pan Tunnel Gasket	P151900	P151900	P151900	P151900
24	Seal Gasket	P103100	P103100	P103100	P103100
25	KIT Venting Kit	9802	9802	9802	9802
26	KIT Side Outlet Kit	6701	6701	6701	6701
27	KIT Side Casing Grille	6702	6702	6702	6702
28	KIT Diffusing Grille - Two-Way	6703	6703	6703	6703
	KIT Diffusing Grille - One-Way	6704	6704	6704	6704
29	Gasket, Burner Pan (2 Req.)	P321020	P321020	P321020	P321020
Thermostat not included with these models.					

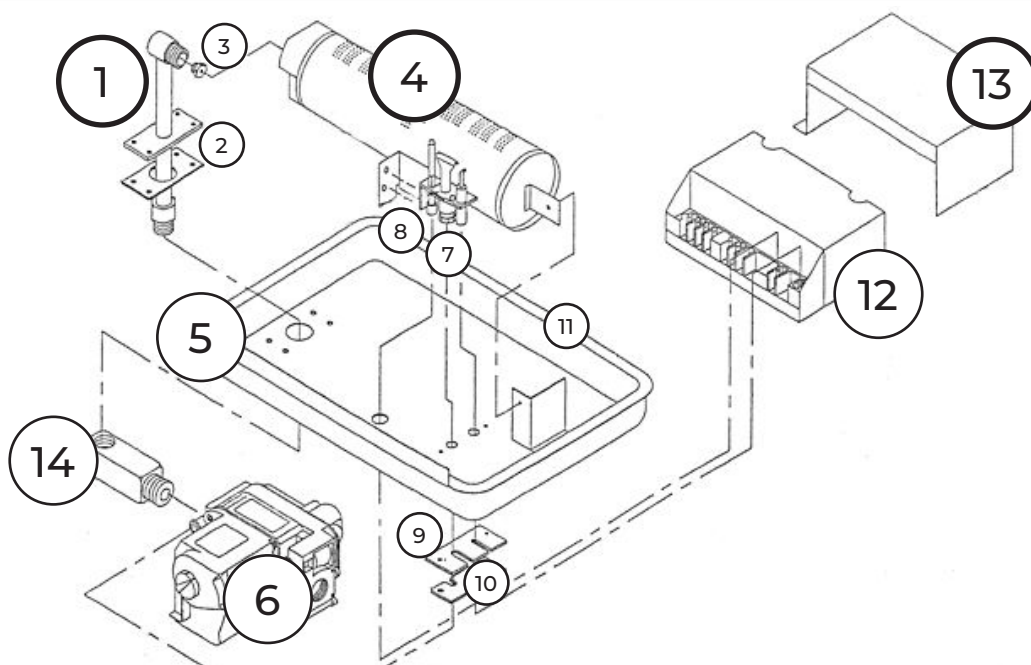
EXPLODED VIEW & REPLACEMENT PARTS



CONTROL ASSEMBLY REPLACEMENT PARTS

400 MODELS - INTERMITTENT IGNITION

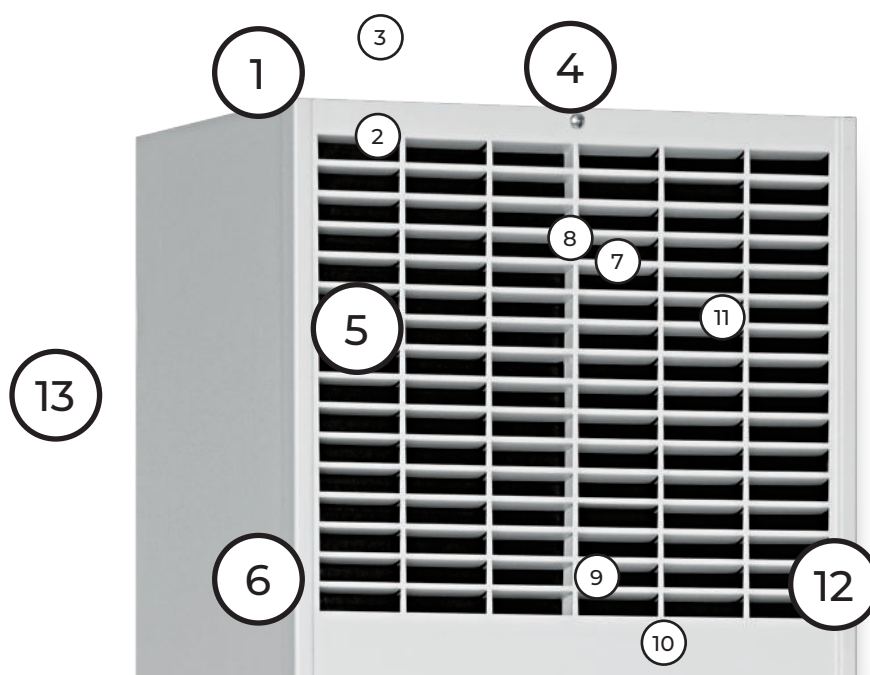
MODEL NUMBERS			
NATURAL		PROPANE	
4007332		4007331	
REF. NO.	REPLACEMENT PART DESCRIPTION	4007332	4007331
1	Manifold	P323653	P323653
2	Manifold Gasket	P151700	P151700
3	Orifice Fitting, Specify Model & Gas	P090532	P090548
4	50mm Burner	P323648	P323648
5	Burner Pan	11B133	11B133
6	Williams Valve	P323210	P322044
7	Pilot, Natural	P323418	—
	Pilot, Propane	—	P323419
8	Thermocouple	—	—
	Flame Sensor	P271100	P271100
9	Pilot Tube Gasket	P151800	P151800
10	Pilot Tube Seal	11A41	11A41
11	Gasket - 44 inch	P101600	P101600
12	Ignition Control Unit	P321900	P321900
13	Ignition Shield	11B139	11B139
14	Manifold Adapter	P321887	P321887
NOT SHOWN	Ignition Control Wires	31B036	31B036



CONTROL ASSEMBLY REPLACEMENT PARTS

400 MODELS - **STANDING PILOT**

MODEL NUMBERS			
NATURAL		PROPANE	
4007732		4007731	
REF. NO.	REPLACEMENT PART DESCRIPTION	4007732	4007731
1	Manifold	P323653	P323653
2	Manifold Gasket	P151700	P151700
3	Orifice Fitting, Specify Model & Gas	P090532	P090548
4	50mm Burner	P323648	P323648
5	Burner Pan	11B133	11B133
6	Williams Valve	P323209	P322042
7	Pilot, Natural	P323418	—
	Pilot, Propane	—	P323419
8	Thermocouple	P254000	—
	Flame Sensor	—	P271100
9	Pilot Tube Gasket	P151800	P151800
10	Pilot Tube Seal	11A41	11A41
11	Gasket - 44 inch	P101600	P101600
12	Piezo Gas Lighter	P285500	—
13	Manifold Adapter	P321888	P321887
NOT SHOWN	Ignition Control Wires	—	31B036



FURNACE ASSEMBLY REPLACEMENT PARTS

550 MODELS

MODEL NUMBERS			
5507332		5507331	
REF. NO.	REPLACEMENT PART DESCRIPTION	5507332	5507331
1	Outer Casing with Air Pan	11C42-1	11C42-1
2	Heating Element	11C66	11C66
3	Element Tube	11C37	11C37
4	Inner Liner	7B79	7B79
5	Deflector Baffle Handle	11C63	11C63
6	Fan Shroud	11B86	11B86
7	Top Front Panel	11B102	11B102
8	Center Front Panel	11C59	11C59
9	Bottom Front Panel	11B103	11B103
10	Element Face Cover	11A103	11A103
11	Limit Switch	P296001	P296001
12	Selector Switch	P200400	P200400
13	Fan Switch	P200200	P200200
14	Motor	P062101	P062101
15	Motor Support (2 Req.)	7B46	7B46
16	Transformer	P024200	P024200
17	Vibration Isolator (4 Req.)	P022800	P022800
18	Fan Blade	P200600	P200600
19	Switch Box	11B05	11B05
20	Switch Box Cover	11C68	11C68
21	Observation Door Assembly	12B40	12B40
22	Element Face Gasket	P200900	P200900
23	Air Pan Tunnel Gasket	P151900	P151900
24	Seal Gasket	P103100	P103100
25	KIT Venting Kit	9802	9802
26	KIT Side Outlet Kit	6701	6701
27	KIT Side Casing Grille Kit	6702	6702
28	KIT Diffusing Grille Kit - Two-Way	6703	6703
	KIT Diffusing Grille Kit - One-Way	6704	6704
29	Gasket burner pan (2 Req.)	P321004	P321004
Thermostat not included with these models.			

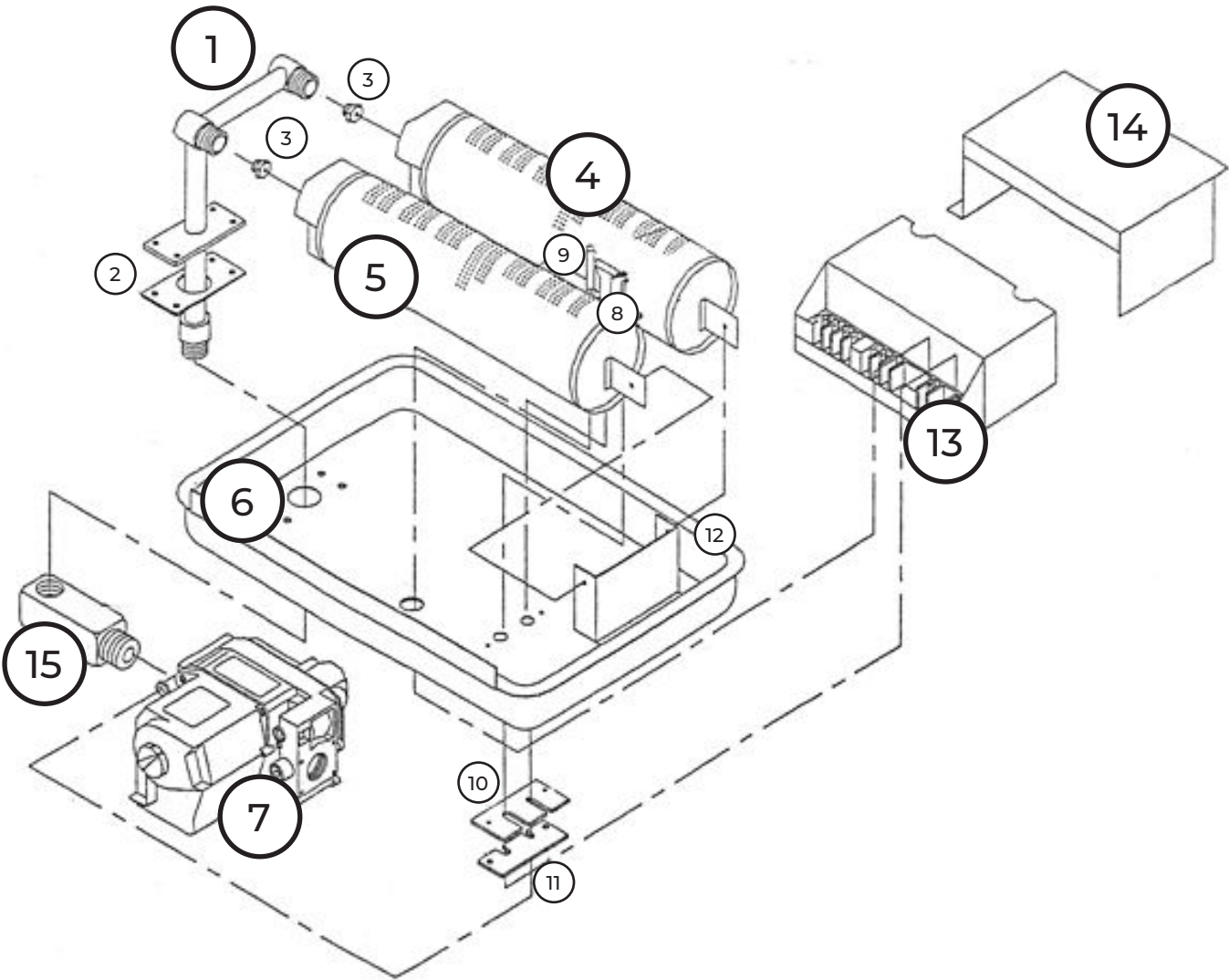
This exploded view diagram illustrates the assembly of a vertical air purifier. The components are numbered 1 through 29. The main body (1) is a tall, rectangular unit. The front panel (2) is shown with various internal components like the fan (18) and filter (7). The top cover (3) and base (4) are also shown. The diagram includes callouts for various screws (14, 15, 16, 17), a fan (18), a filter (7), a control panel (5), a base (4), a top cover (3), a front panel (2), a side panel (6), a rear panel (9), a bottom panel (28), a top panel (29), a side panel (26), and a bottom panel (27). The diagram shows the assembly sequence from the base up to the top cover.

CONTROL ASSEMBLY REPLACEMENT PARTS

550 MODELS

MODEL NUMBERS			
NATURAL		PROPANE	
5507332		5507331	
REF. NO.	REPLACEMENT PARTS DESCRIPTION	5507332	5507331
1	Manifold	P323654	P323654
2	Manifold Gasket	P151700	P151700
3	Orifice Fitting, Specify Model & Gas (2)	P090541	P332621
4	50 mm Burner (With pilot bracket)	P323648	P323648
5	50 mm Burner (Without pilot bracket)	P323649	P323649
6	Burner Pan	11B134	11B156
7	Williams Valve	P323210	P322042
8	Pilot, Natural	P323418	—
	Pilot, Propane	—	P323419
9	Thermocouple	—	P254000
	Flame Sensor	P271100	—
10	Pilot Tube Gasket	P151800	P151800
11	Pilot Tube Seal	11A41	11A41
12	Gasket - 44 inch	P101600	P101600
13	Ignition Control Unit	P321900	—
14	Ignition Shield	11B139	—
15	Manifold Adapter	P321887	P321888
NOT SHOWN	Ignition Control Wires	31B036	—

EXPLODED VIEW & REPLACEMENT PARTS



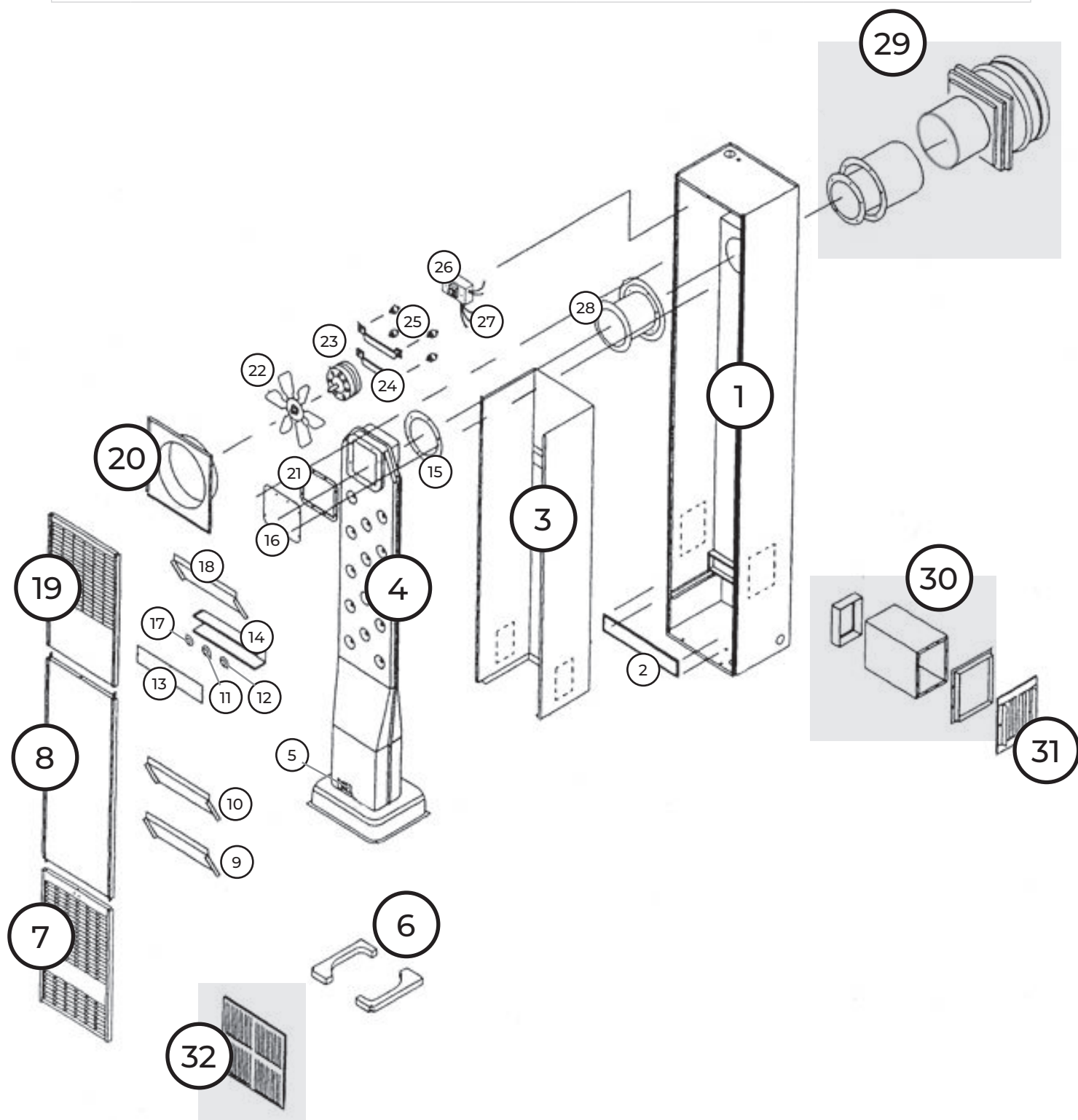
FURNACE ASSEMBLY REPLACEMENT PARTS

600 MODELS

MODEL NUMBERS	
6007732	6007731

REF. NO.	REPLACEMENT PART DESCRIPTION	6007732	6007731
1	Outer Casing with Air Pan	11C42-1	11C42-1
2	Air Pan Tunnel Gasket	P151900	P151900
3	Inner Liner	11B120	11B120
4	Heating Element	11C66	11C66
5	Observation Door Assembly	12B40	12B40
6	Burner Pan Gasket (2 Req.)	P321020	P321020
7	Bottom Front Panel	11B103	11B103
8	Center Front Panel	11C59	11C59
9	Bottom Air Deflector	11B123	11B123
10	Center Air Deflector	11B119	11B119
11	Selector Switch	P200400	P200400
12	Fan Switch	P200200	P200200
13	Switch Box Cover	11C68	11C68
14	Switch Box	11B05	11B05
15	Seal Gasket	P103100	P103100
16	Element Baffle	11B116	11B116
17	Limit Switch	P321942	P321942
18	Top Air Deflector	11B119	11B119
19	Top Front Panel	11B102	11B102
20	Fan Shroud	11B86	11B86
21	Element Face Gasket	P304000	P304000
22	Fan Blade	P200600	P200600
23	Motor	P321601	P321601
24	Motor Support (2 Req.)	7B46	7B46
25	Vibration Isolator (4 Req.)	P022800	P022800
26	Transformer	P024200	P024200
27	Internal Wires	6007732	6007731
28	Element Tube	11C37	11C37
29	KIT Venting Kit	9809	9809
30	KIT Side Outlet Kit	6701	6701
31	KIT Side Casing Grille	6702	6702

REF. NO.	REPLACEMENT PARTS DESCRIPTION	6007732	6007731
32	KIT Diffusing Grille - Two-Way	6703	6703
	KIT Diffusing Grille - One-Way	6704	6704
Thermostat not included with these models.			

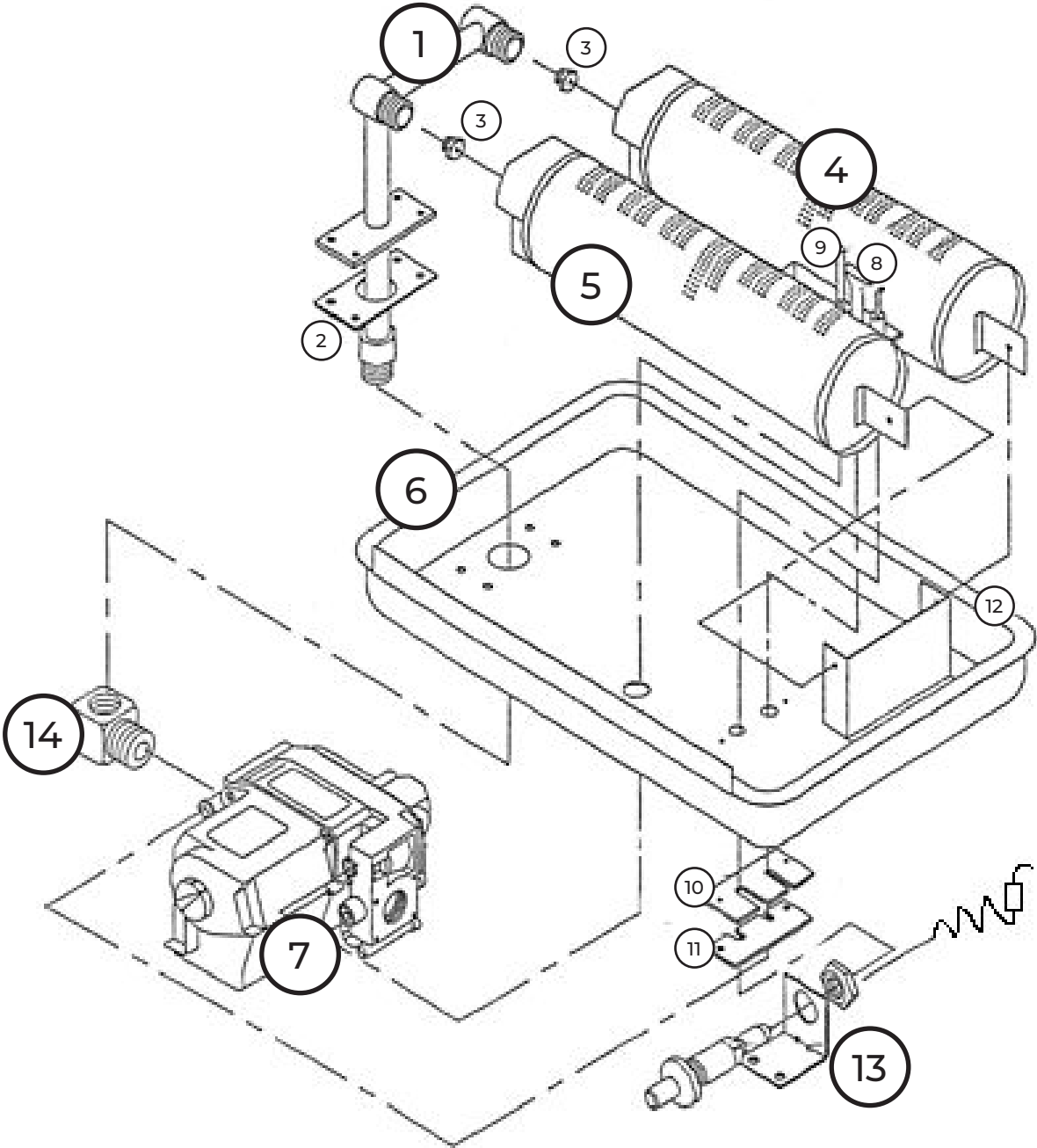


CONTROL ASSEMBLY REPLACEMENT PARTS

600 MODELS

MODEL NUMBERS			
NATURAL		PROPANE	
6007732		6007731	
REF. NO.	REPLACEMENT PARTS DESCRIPTION	6007732	6007731
1	Manifold	P323654	P323654
2	Manifold Gasket	P151700	P151700
3	Orifice Fitting, Specify Model & Gas (2)	P090538	P332621
4	50 mm Burner (With pilot bracket)	P323648	P323948
5	50 mm Burner (Without pilot bracket)	P32649	P323649
6	Burner Pan	11B156	11B156
7	Williams Valve	P323209	P322042
8	Pilot, Natural	P323418	–
	Pilot, Propane	–	P323419
9	Thermocouple	P254000	P254000
10	Pilot Tube Gasket	P151800	P151800
11	Pilot Tube Seal	11A41	11A41
12	Gasket - 44 inch	P101600	P101600
13	Piezo Gas Lighter	P285500	P285500
14	Manifold Adapter	P321888	P321888

EXPLODED VIEW & REPLACEMENT PARTS



TROUBLESHOOTING YOUR FURNACE

FOR MODELS: 4007732 / 6007732 / 4007731 / 6007731

* Also applicable to Models equipped with an electric intermittent pilot system.

ISSUE	POSSIBLE CAUSE(S)	CORRECTIVE ACTION
1. Pilot will not stay lit after following lighting instructions.	A. Thermocouple producing insufficient millivolts.	Check pilot flame – it must impinge on the thermocouple. The pilot flame may be low or blowing (high) causing pilot to drop out. The pilot orifice or aerating hole may be plugged (check for spiders, webs or other organic material). Be sure the thermocouple is fully inserted in its bracket.
	B. Loose or dirty thermocouple connection at gas valve.	Clean and/or tighten the thermocouple fitting at the connection to the valve.
	C. Thermocouple defective.	Check thermocouple with millivolt meter – it should generate approximately 30 millivolts when not connected to a load. When connected to a load, it should generate approximately 14 millivolts. If below 7 millivolts, replace.
	D. Thermomagnet pilot safety defective	Replace gas valve after above is checked out.
2. Main burner will not come ON - pilot burning and thermostat set for heat.	A. Gas valve not turned ON after lighting the pilot.	Turn gas valve knob to the "ON" position - if no main gas flow, proceed to Step. "B".
	B. Electric power to furnace turned OFF.	Check for line voltage at furnace - if okay and no main gas flow, proceed to Step "C".
	C. Low voltage transformer or limit switch defective.	Check for 24 volts at the low voltage terminals of the transformer. If no voltage, turn OFF electric power to furnace. Remove one wire from the limit switch and check for continuity across both terminals. No continuity – replace the limit switch. With a good limit switch back in the circuit and the electric power turned ON - if no voltage, replace transformer. NOTE: Before replacing the transformer or limit switch, check wiring for loose connections or broken wires and repair as needed. If voltage is present at transformer, proceed to Step "D".
	D. Wall thermostat defective.	With thermostat set for heat (contacts closed) check for voltage at the terminals on gas valve. If no voltage is present replace defective thermostat. NOTE: Before replacing thermostat, be sure to check the wiring from the furnace to thermostat for loose connections or broken wires and replace as needed. If voltage is present at the terminals on gas valve and still no gas flow to main burners, proceed to Step "E".
	E. Burner orifice plugged.	Clean or replace the orifice - if okay and still no gas flow to main burners, proceed to Step "F".
	F. Gas valve defective.	Replace defective gas valve.
3. Burner comes "ON" but goes OFF before blower turns ON.	A. Defective wiring.	Turn OFF electric power to the furnace. Remove the top front panel, fan shroud and blower wheel. Refer to Wiring Diagram and check all wiring inside the junction box. Remove center front panel and check all wiring inside switch box containing fan, limit and selector switches. Correct if necessary. If correct, proceed to Step "B". NOTE: Selector switch used only on Models 5507331, 5507332, 6007731 & 6007732.
	B. Defective limit switch.	If the burner goes OFF in less than five minutes from room temperature start, check the limit control switch. If defective, replace. NOTE: Blower should turn "ON" within three minutes after burner is "ON" from a room temperature start. If not, proceed to Step "C".
	C. Defective motor (2-speed).	Jumper across the fan switch, turn electric power ON, the motor should rotate. If a 2-speed motor is used - jumper from "brown" terminal on the fan switch to #2 (red) terminal on the selector switch, motor should rotate on "LOW" speed. Jumper from same "brown" terminal on the fan switch to #3 (black) terminal on the selector switch, motor should rotate on "HIGH" speed. Replace motor if defective.
	D. Defective motor (1-speed).	Jumper across the fan switch, turn electric power ON, motor should rotate. Replace motor if defective.
	E. Defective fan switch.	If, after checking the above possibilities, problem still exists, replace the fan switch.
4. Burner comes "ON", blower comes "ON", but cycles "ON" and "OFF" while burner remains "ON".	A. Furnace not operating at full rate.	Check for low gas pressure at gas valve - should be 4" W.C. for Natural Gas, 11" W.C. for L.P. Gas. Check burner orifice.

ISSUE	POSSIBLE CAUSE(S)	CORRECTIVE ACTION
5. Burner comes "ON", blower comes "ON", but burner cycles "OFF" and "ON" with blower "ON".	<p>A. Furnace operating over-rate.</p> <p>B. Line voltage too low.</p> <p>C. Recirculation.</p>	<p>Check for high gas pressure at the gas valve - correct if necessary. See correct pressure above.</p> <p>Check line voltage to motor, if below 115 volts the motor will run too slow.</p> <p>Heated air discharging against an object causing recirculation, such as a hall installation or a large piece of furniture within 4' of discharge.</p>
6. Furnace operates but turns "OFF" before room temperature is attained.	<p>A. Thermostat location.</p> <p>B. Defective thermostat.</p>	<p>Check location of the thermostat. It should not be in the path of warm air discharge from the furnace, near a lamp, or above a TV set or stereo.</p> <p>Check the thermostat calibration or replace.</p>
7. Furnace operates but will not shut "OFF" when room temperature is attained.	<p>A. Thermostat wiring defective.</p> <p>B. Thermostat location.</p>	<p>Check the thermostat wiring from furnace to the thermostat - may be shorted together by a nail or staple.</p> <p>Check thermostat location - if on an outside wall or there is a hole in wall behind the thermostat causing cold air to contact the thermostat, relocate the thermostat.</p>
8. Abnormal operation.	<p>A. Blower noise.</p> <p>B. Expansion noise ticking.</p> <p>C. Selector switch defective (2-speed).</p>	<p>Check the motor mounts - they may be loose. Fan blade could be out of balance. Set screw may be loose on the motor shaft. Blower may be rubbing on the fan shroud. Motor may need oiling. Correct as needed.</p> <p>Check installation - casing may be twisted or not level when installed. Expansion slip joint may be binding; check by removing vent cap assembly from outside wall.</p> <p>During normal furnace operation the motor will be on "LOW" speed when operating on minimum input capacity and on "HIGH" speed when operating at maximum input capacity. If there is no change in motor speed, replace the selector switch.</p>
9. Burner comes "ON" but goes "OFF" after operating for no apparent reason.	<p>A. Vent tube and air inlet tube improperly installed.</p>	<p>Check the vent tube and air inlet tube. Follow the installation instructions. Be sure joints are tight and both tubes are in place. Use only the vent tubes furnished. Do not extend tubes beyond their original length.</p>

TROUBLESHOOTING YOUR FURNACE

FOR MODELS: 4007332 / 5507332 / 4007331 / 5507331

NOTE: Before troubleshooting the intermittent pilot system, be sure thermostat is turned to highest setting, gas shut-off valve and gas valve knob are in the ON position, and electric power is turned ON the furnace. Follow all steps in sequence. A volt-ohm meter will be needed to satisfactorily determine if any components are malfunctioning.

ISSUE	POSSIBLE CAUSE(S)	CORRECTIVE ACTION
1. No spark – no pilot gas.	A. No main power. B. Faulty transformer. C. Faulty thermostat. D. Faulty limit switch. E. Faulty ignition control. F. Faulty wiring.	Perform normal system checks of the main power, transformer, thermostat, limit switch, and replace faulty components. With the power ON, turn the thermostat to the lowest setting, wait for 10 seconds and return to HIGH setting. With the power ON and thermostat set at its highest position, set voltmeter to 24V scale and attach the probes to terminals "TR" and "TH" on the ignition control unit. If you read 24V and there still is no spark or pilot gas, the ignition control unit is defective and must be replaced. Test wiring. Repair or replace.
2. Spark – but no pilot gas.	A. Faulty ignition. B. No gas supplied to pilot valve. C. Manual valves in OFF position. D. Faulty pilot valve. E. Faulty wiring. F. Restricted pilot line or clogged pilot orifice.	See 1E. Check for availability of gas at gas control valve. Make sure the manual valve (gas cock) on the gas control are in the full ON position. No pilot gas could be caused by plugged pilot tubing. Also check the pilot adjustment at the gas control valve. See 1F. See 2B.
3. Pilot gas – but no spark.	A. Faulty ignition control. B. Broken or shorted electrode assembly.	With power ON, turn the thermostat to the lowest setting, wait for 10 seconds and then return it to the high setting. With power ON and thermostat set at its highest position, set voltmeter to 24V scale and attach probes to terminals "TR" and "TH" on the ignition control unit. If you read 24V and there is still no spark or pilot gas, the ignition control is defective and must be replaced. With thermostat turned to its highest setting, set test meter to 24V scale. Touch probes to "C" and "P" terminals on the Gas Control Valve. If you do not get a 24V reading, check wiring. If wiring tests okay, check the ignition control unit. Remove wire at "COM" terminal at the ignition control unit, being careful not to touch any metal parts; disconnect the electrode wire at the ignition control unit. Connect one end of a jumper wire to terminal "GND". (DO NOT REMOVE EXISTING WIRE.) Attach the other end of the jumper wire to the metal blade of a small screwdriver. Position the end of metal blade approx. 1/8" from the "HIGH VOLTAGE" (IGN) terminal. Reconnect the "COM" terminal. Sparking should occur between the screwdriver blade and the "HIGH VOLTAGE" terminal. If no sparking occurs, the ignition control unit must be replaced. Check the pilot and electrode assembly for proper electrode gap (3/32" to 1/8") or any possible shorting of electrode to surrounding metal surfaces. Make sure the spark igniter and electrode connections to the ignition control unit are tight. The ignition control unit and pilot burner must both be chassis ground. If there is still no spark, the pilot and electrode assembly must be replaced.
4. Pilot lit, but main burner won't come ON.	A. Faulty ignition control unit. B. Faulty wiring. C. Low pilot flame. D. Improper alignment of sensor in pilot flame.	See 3A. See 1F. NOTE: Wait at least 90 seconds after pilot lights before doing the check out procedures for problem number 4. With the thermostat ON, be sure that the pilot and sensor are properly aligned so that the pilot flame impinges the top 5/8 inch of the sensor. Be sure that the sensor is pushed all the way into the pilot bracket. Adjust the pilot flame with pilot adjustment screw, if necessary. Also check the inlet supply pressure and pilot orifice. If the pilot hood or sensor is bent, the defective unit should be replaced. If the main burner still won't come ON, make sure the main burner orifices are clear. If orifices are clear, set voltmeter to 24V scale and touch probes to the terminals of the main gas operator on the gas valve. Touch probes to terminal "M", "C" on Gas Valve. If you read 24V and the burner won't turn ON, replace entire gas valve. When the main burner comes ON, ensure that the pilot flame is strong, the sensor is properly aligned, and the pilot flame impinges the top 5/8 inch of the sensor. (See procedures for checking proper pilot flame and alignment in problem 4c.) Check the pilot and electrode assembly for proper electrode gap (3/32" to 1/8") or any possible shorting of electrode to surrounding metal surfaces. Make sure the spark igniter and electrode connections to the ignition

ISSUE	POSSIBLE CAUSE(S)	CORRECTIVE ACTION
	E. Faulty flame sensor.	<p>control are tight. The ignition control unit and pilot burner must both be chassis ground. If there is still no spark, the pilot and electrode assembly must be replaced.</p> <p>BE SURE POWER IS "OFF" BEFORE PERFORMING THIS TEST!! Set test meter to the "ohm" scale or use continuity checker. Touch one end of the probe to tip of flame sensor, the other to the "SENSE" terminal on the ignition control unit. The Ohmmeter should read "0", continuity should be evident. If you don't obtain a reading, remove wiring from the sensor and test both individually. If continuity is not evident, replace the wiring and/or sensor.</p> <p>There should be NO continuity between sensor and "GND" terminal on the ignition control unit. Test wiring and sensor individually, determine which is shorted on ground. Replace or repair. Turn ON power.</p>
5. Pilot cycles OFF and ON by itself.	A. Faulty pilot valve. B. Faulty wiring.	See 2B. See 1F.
6. Main burner shuts down before thermostat is satisfied.	A. Low pilot flame. B. Improper alignment of sensor in pilot flame. C. Pilot flame being drawn away from sensor. D. Improper heat anticipator setting. E. Faulty limit switch.	See 4c. See 4d. <p>When main burner comes ON, ensure that the pilot flame is strong, sensor is properly aligned and pilot flame impinges the top 5/8 inch of the sensor. (See procedures for checking for the proper pilot flame and alignment in problem 4d.) If the pilot flame is drawn away from the sensor when the main burner comes "ON" the cause could be that the manual valve is not in the full ON position. NOTE: Low inlet gas pressure to the gas control valve can be caused by several problems and is not within the scope of the procedures outlined in this service guide. Consult your local utility or gas supplier.</p> See 6c. Check the setting of the heat anticipator in the wall thermostat. Set it to the setting specified on the gas control valve. The system may be cycling on a faulty limit switch. Using a test meter set to the 110 volt scale, check for a voltage reading across the limit switch when the main burner shuts OFF. If you get a 24 volt or 110 volt reading on shutdown, replace defective limit switch.

SERVICE RECORD

DATE	MAINTENANCE PERFORMED	COMPONENTS REQUIRED

HINTS AND INFORMATION

If your furnace fails to work correctly, you may avoid the inconvenience and cost of a service call by checking the troubleshooting section on **page 42-45** before you call for service.



WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

DO NOT store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

HOW TO ORDER REPAIR PARTS

When ordering repair parts, always give the following information:

1. MODEL NUMBER
2. MFG. DATE CODE
3. PART NUMBER
4. PART DESCRIPTION

All parts listed herein may be ordered from your equipment supplier. The Model Number of your Williams wall furnace will be found on the nameplate near gas valve, inside control compartment.

WHAT TO DO IF YOU SMELL GAS

- Open all of the windows.
- Do not try to light any appliance.
- Do not touch any electrical switch.
- Do not use any phone or cell phone in your building.
- Extinguish any open flame.
- Immediately call your gas supplier from a neighbor's phone. If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.



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